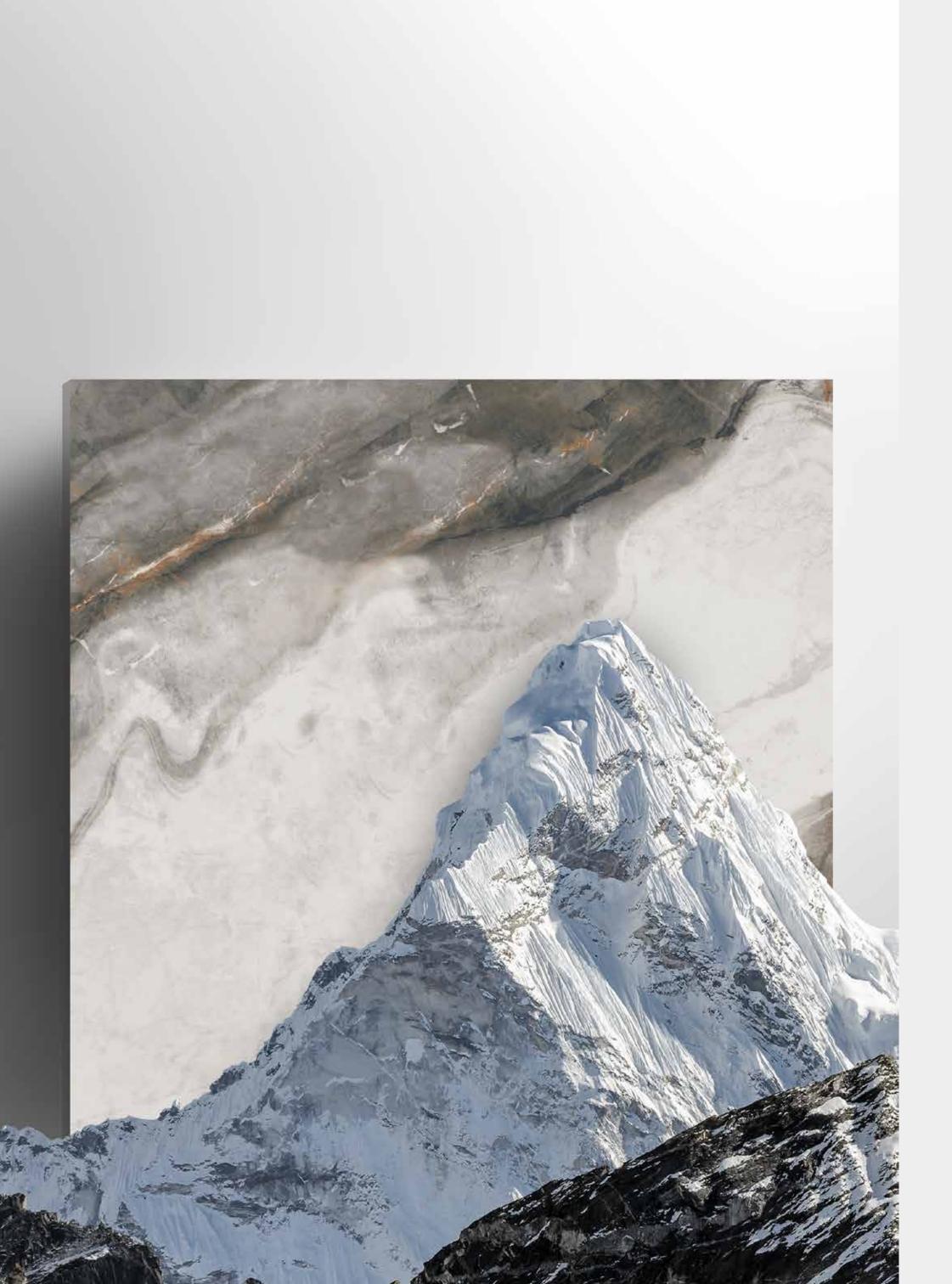
Bien

B I E N O V E R S I Z E

120x180 48x71"

60×180 / 24×71"

100×100 40×40" 2 0 2 0 O V E R S I Z E C O L L E C T I O N S

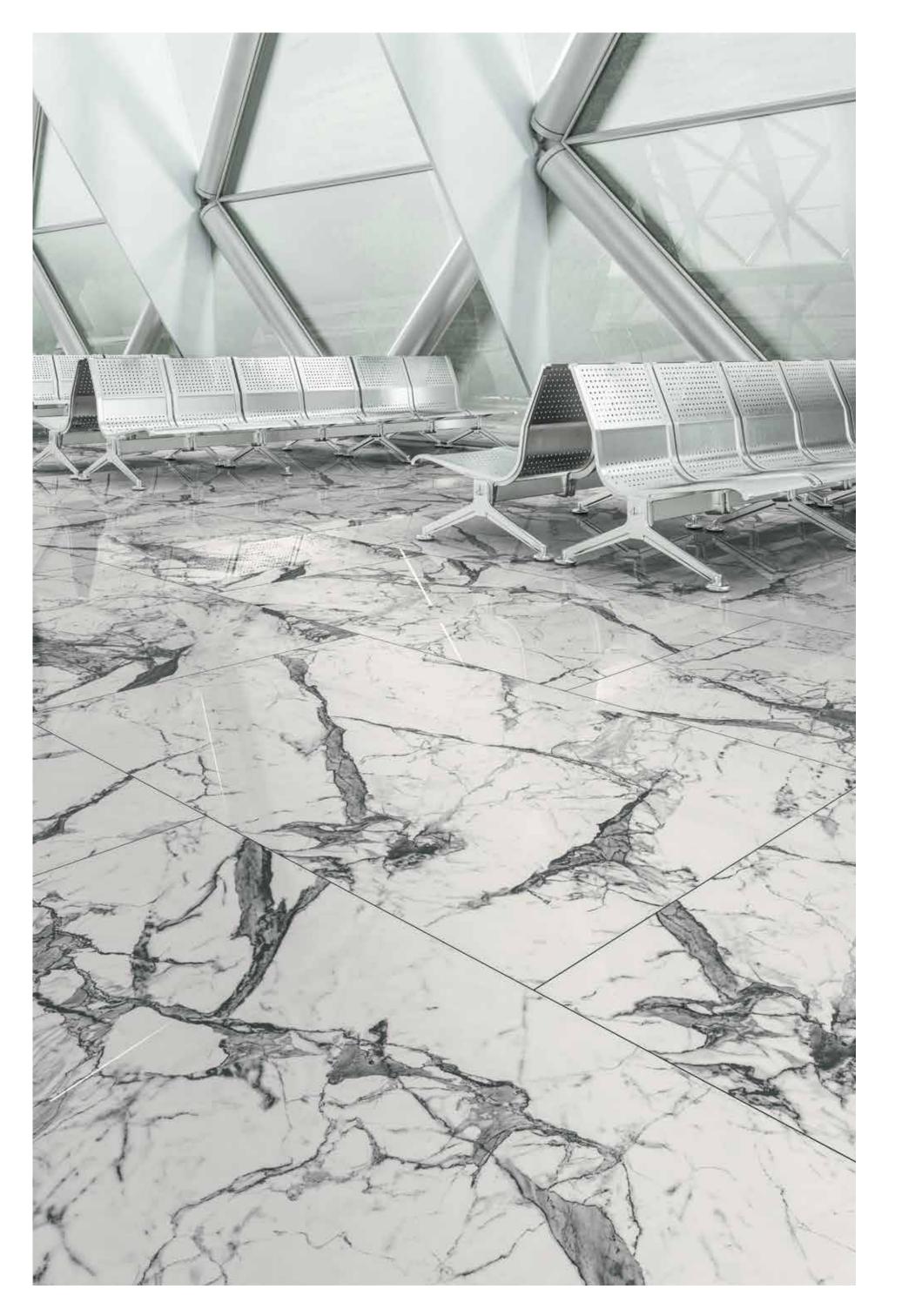


think BIGGER

Continuing to make a difference in the industry with its innovative designs and leading-edge technology, Bien brings aesthetics and magnificence into spaces with its 120x180 cm, 100x100 cm and 60x180 cm Oversize collections.





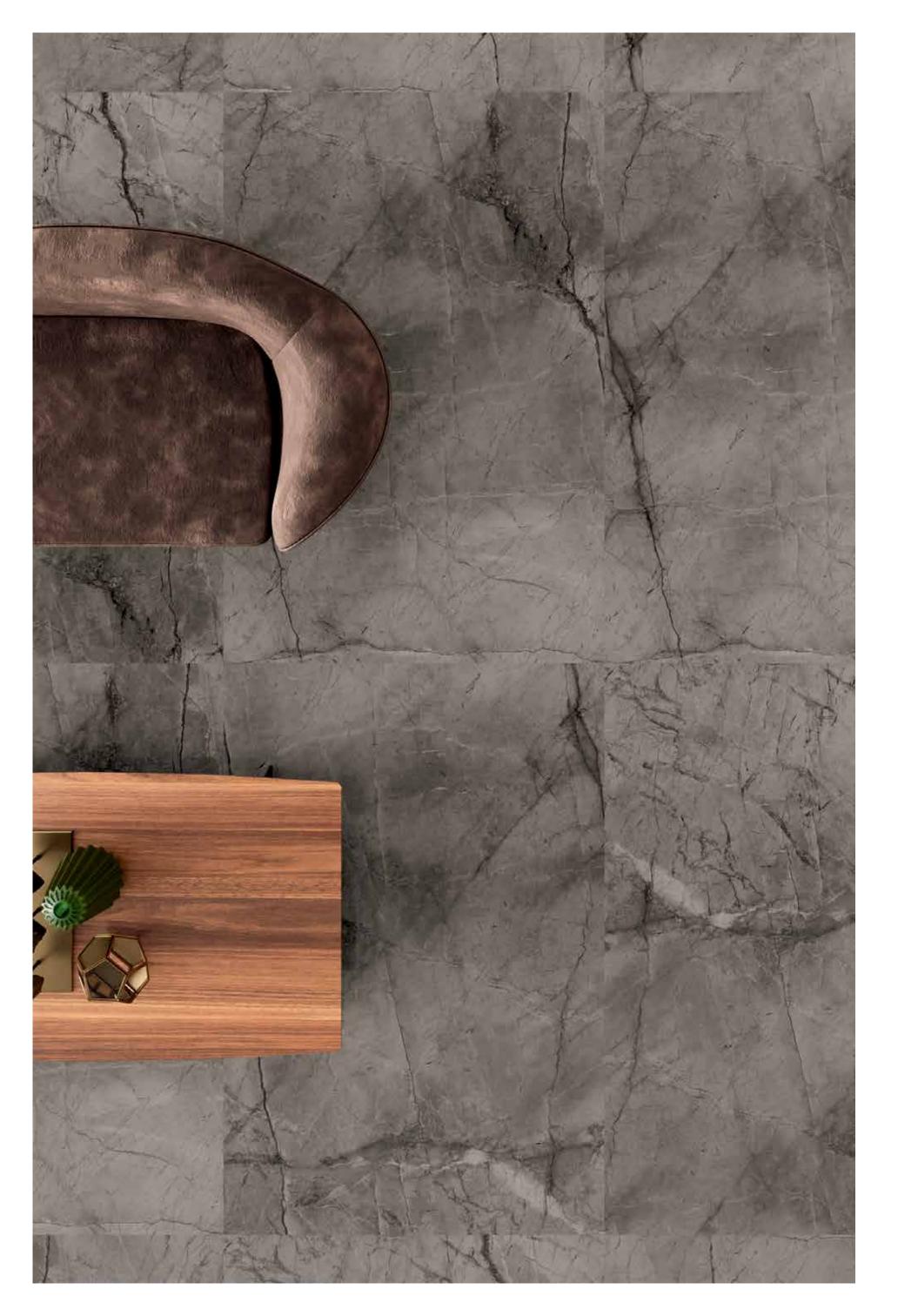


NEWPORT





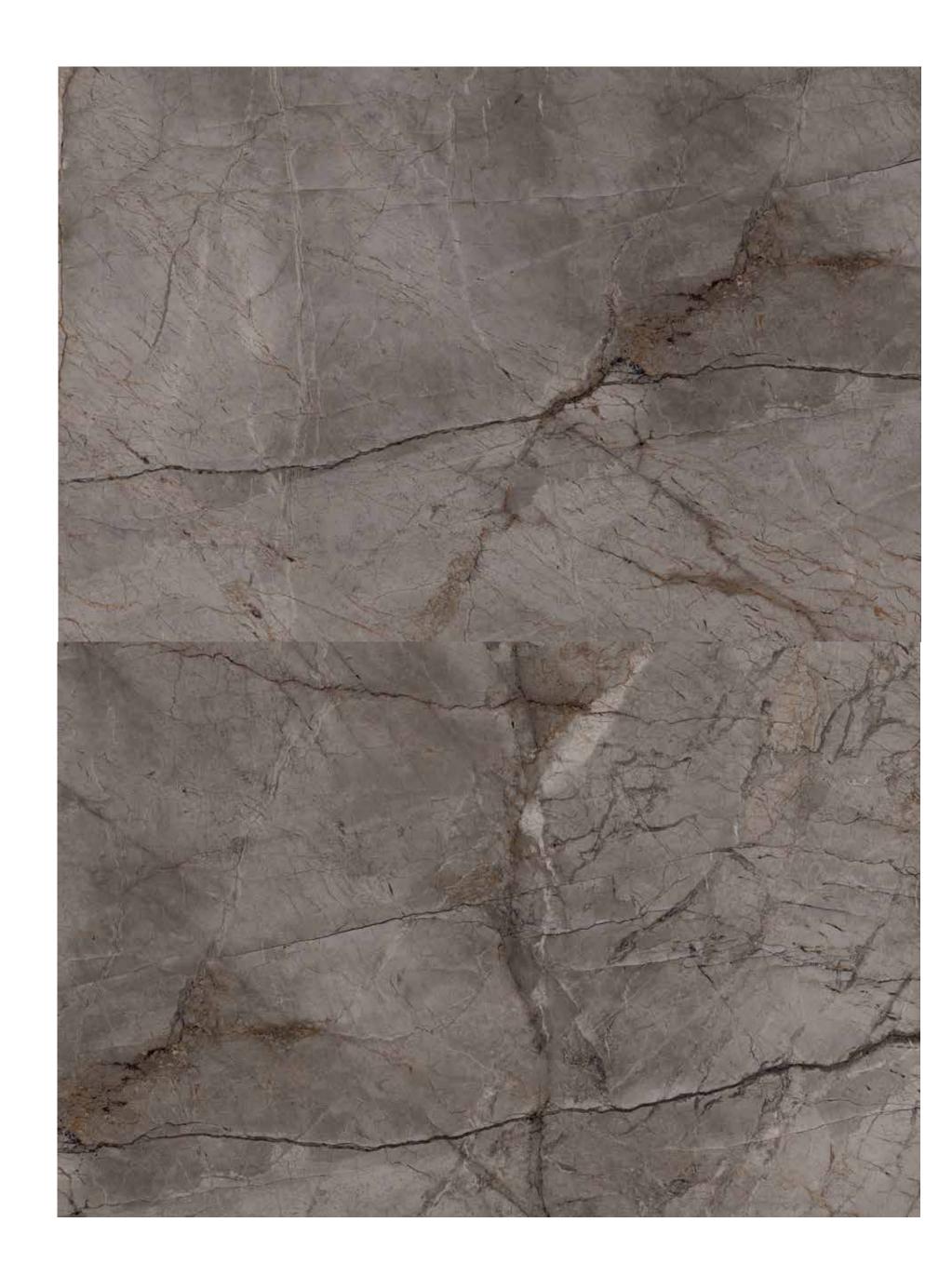


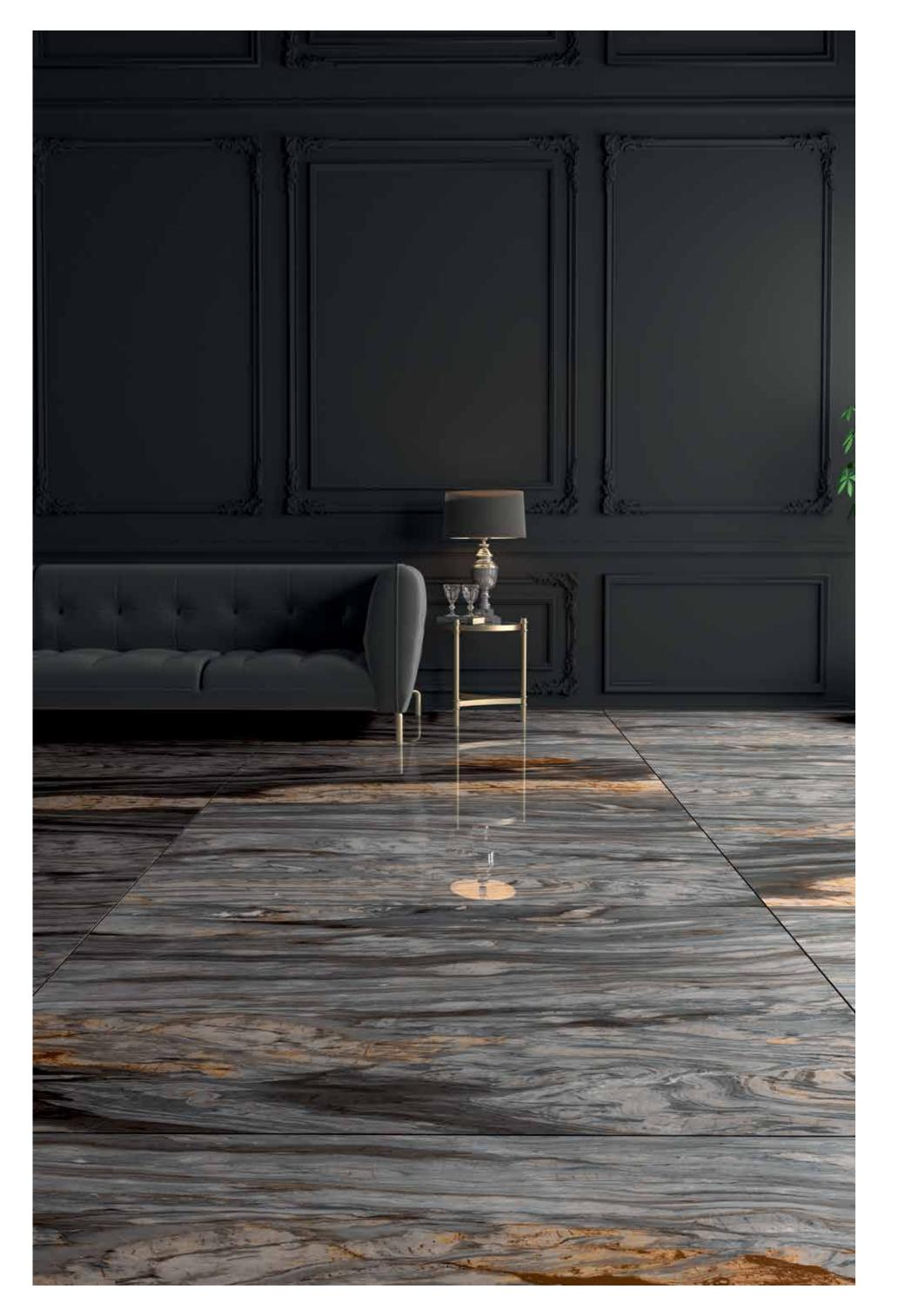


ROOT





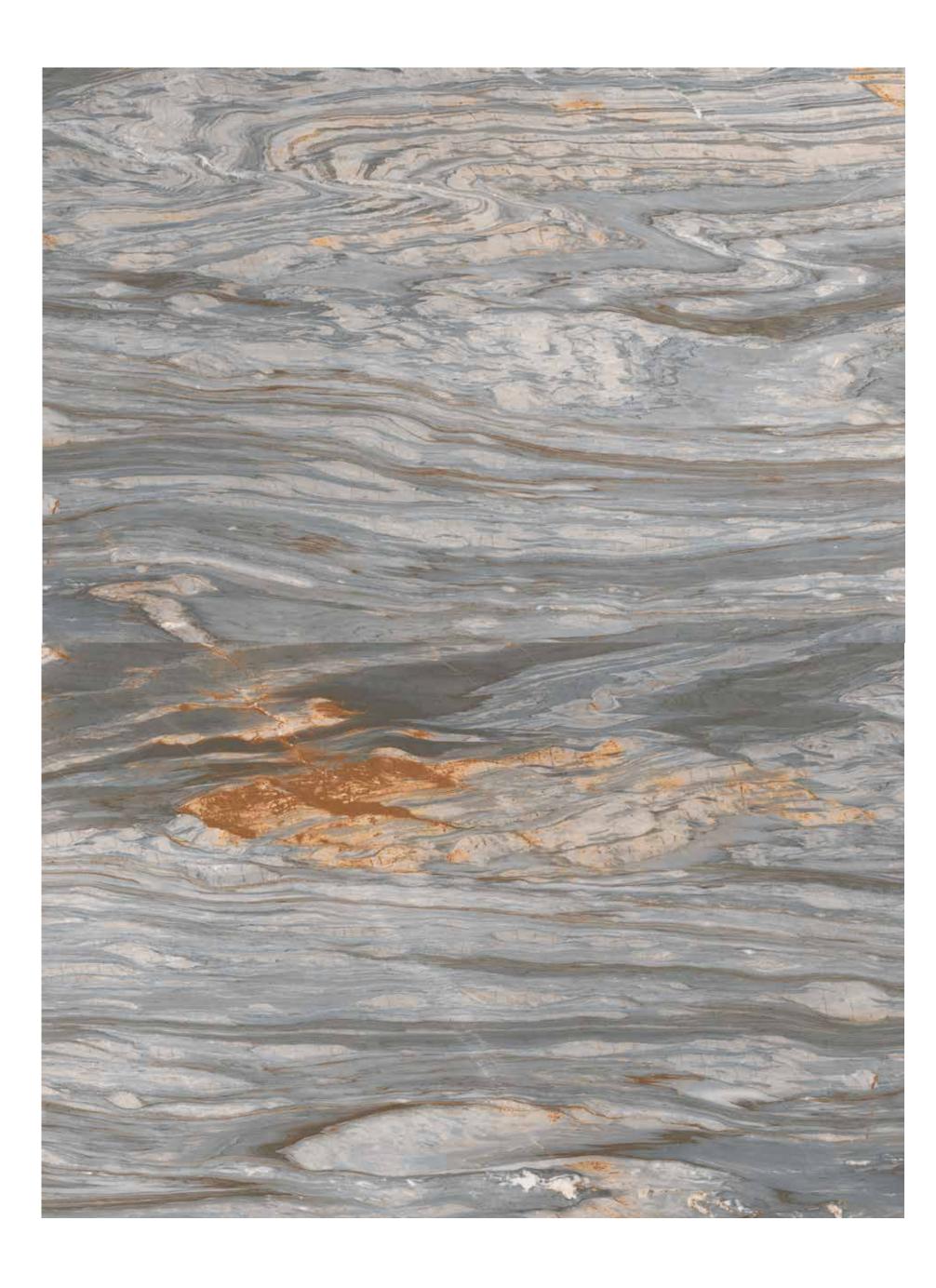


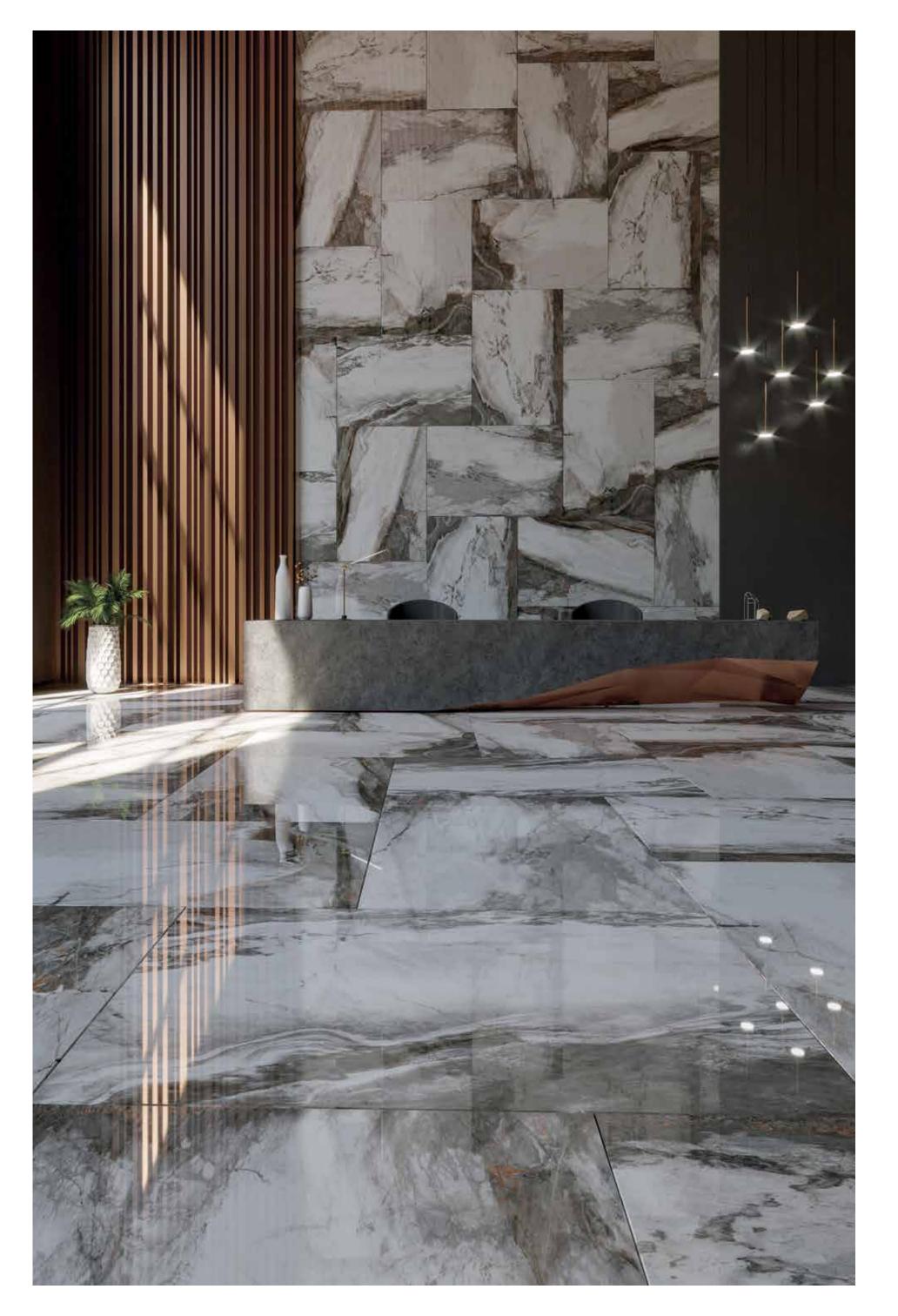


MAESTRO





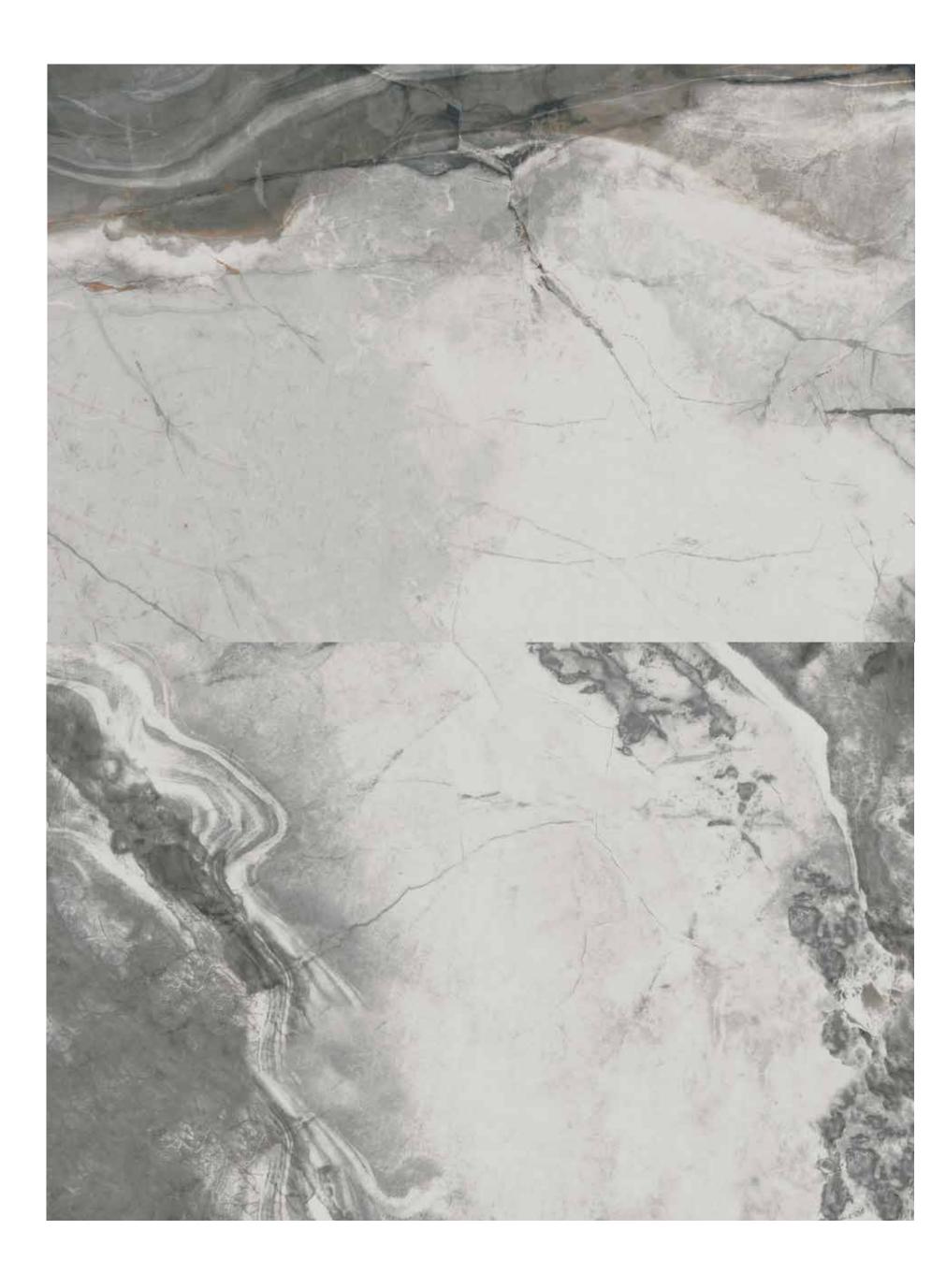


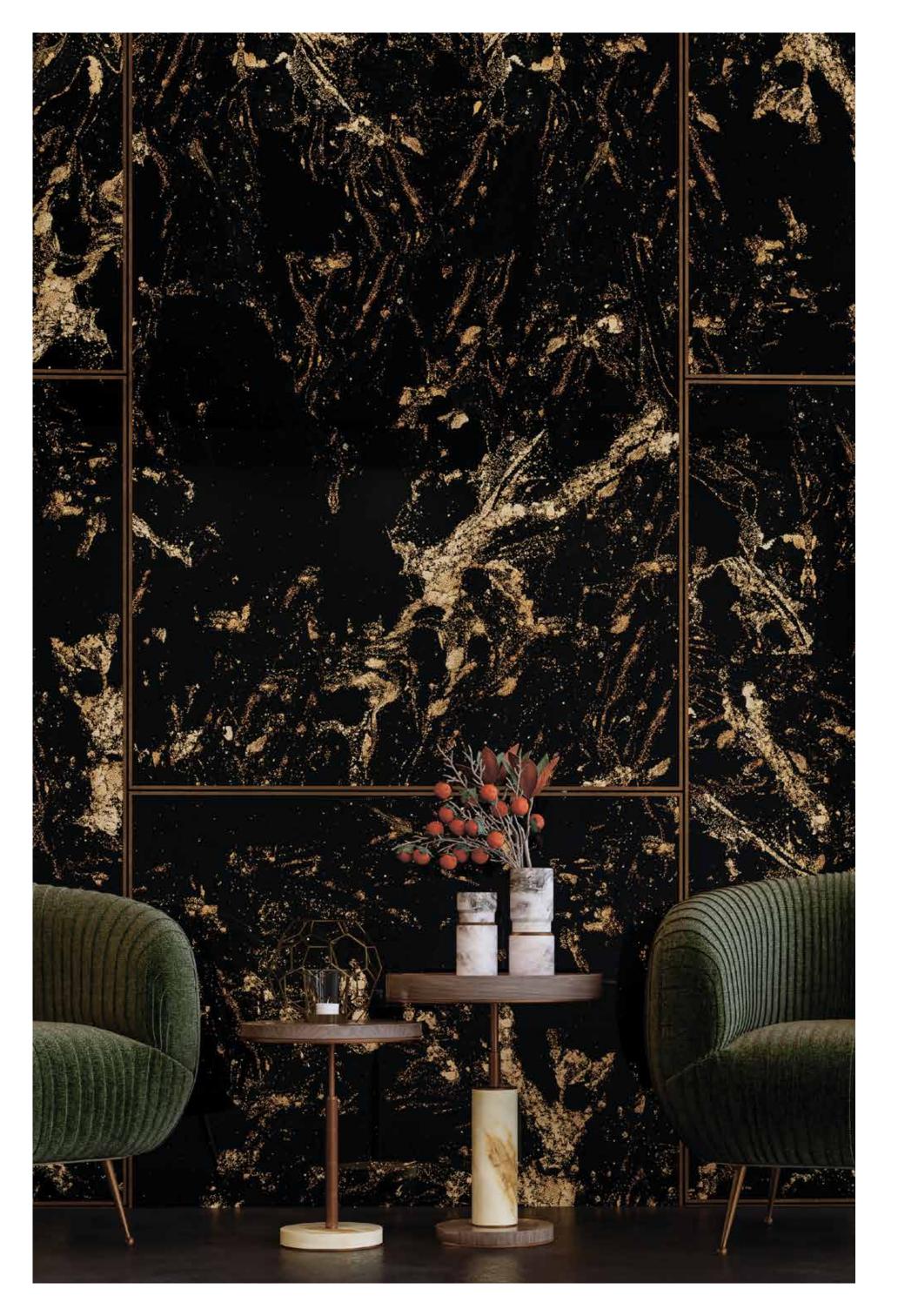


ARTEMODERNA

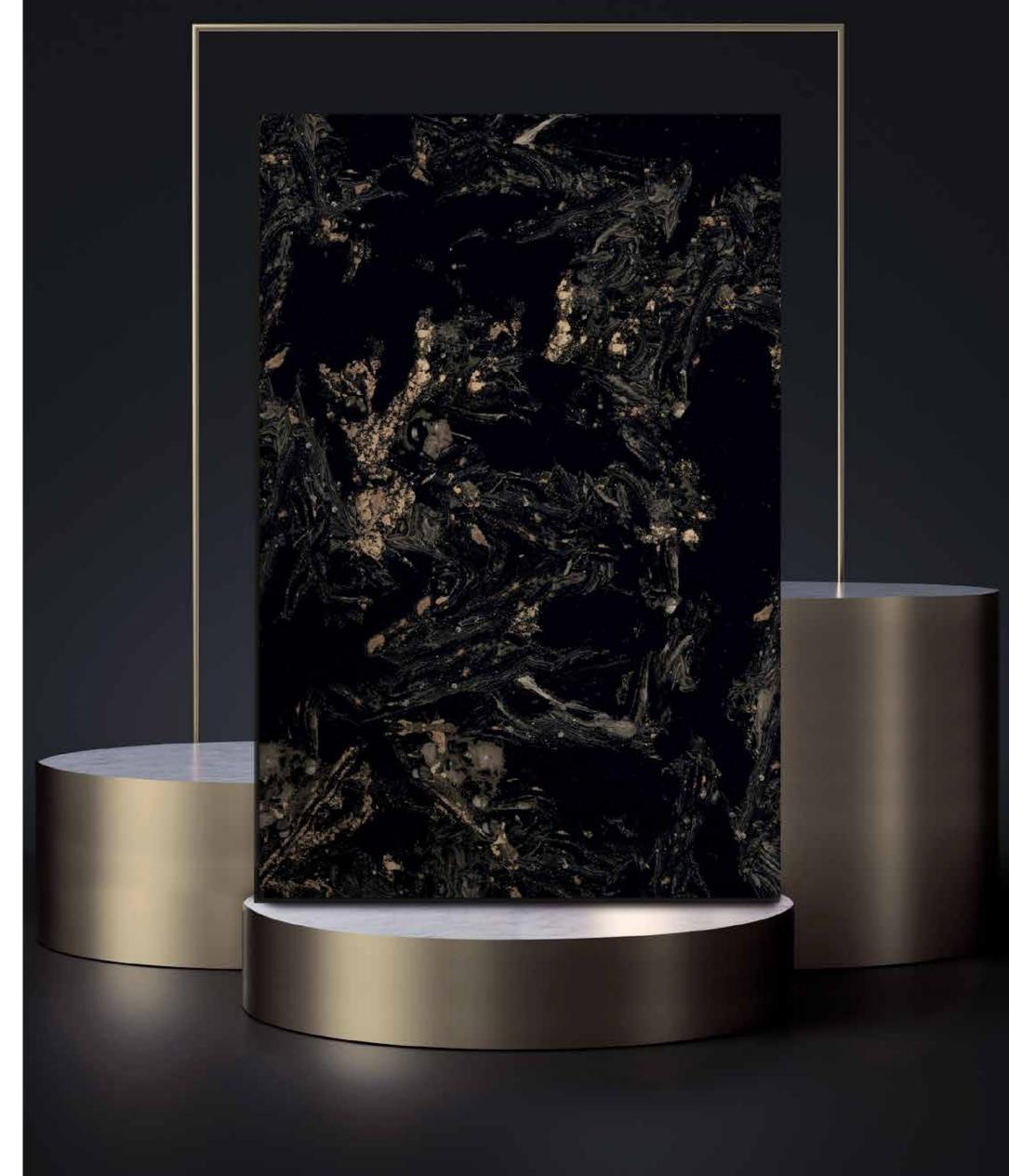


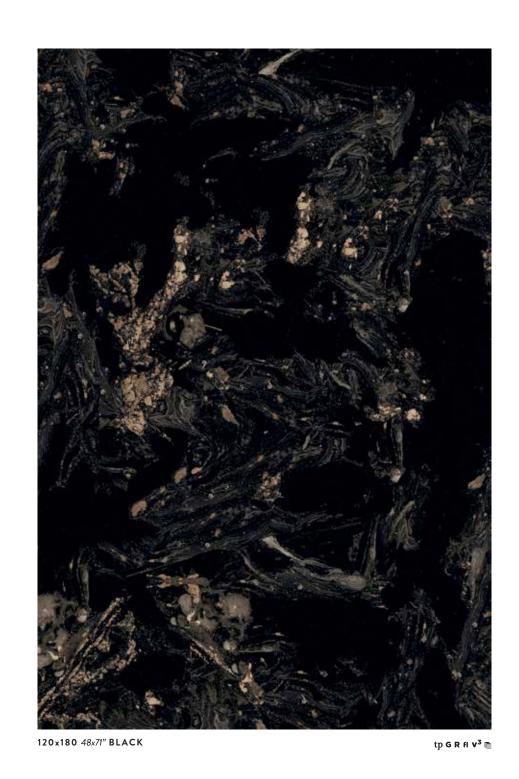


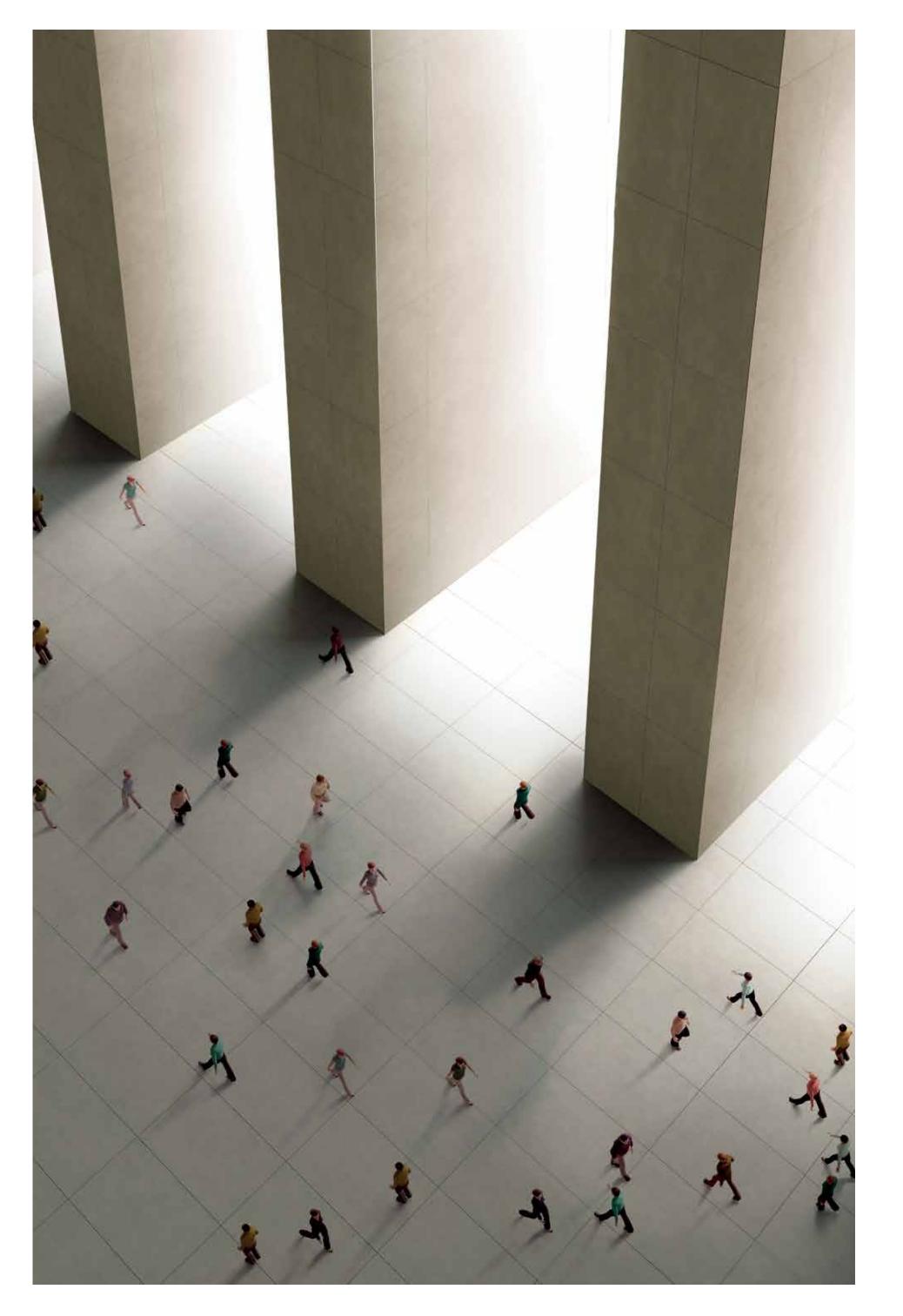




MAGNIFIQUE

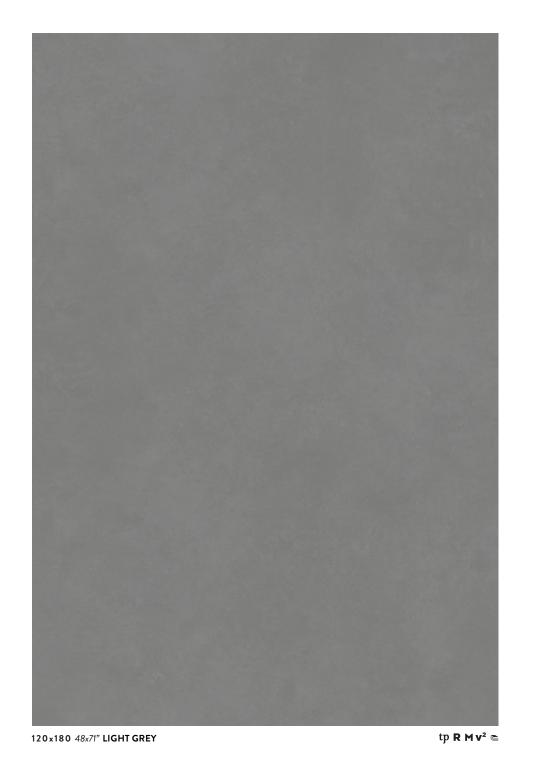


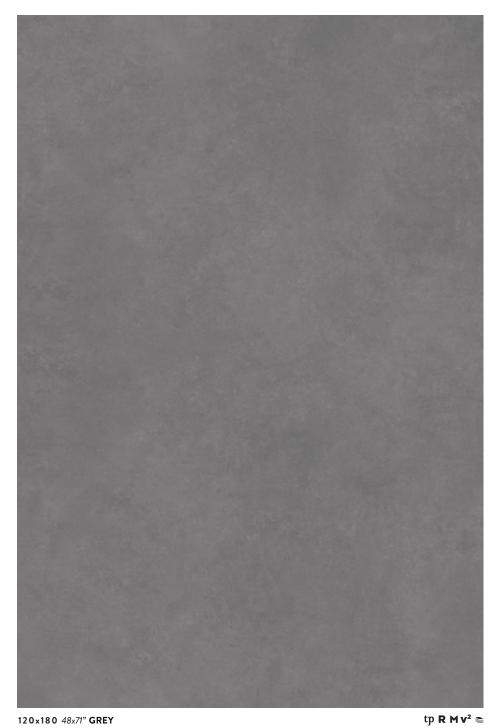


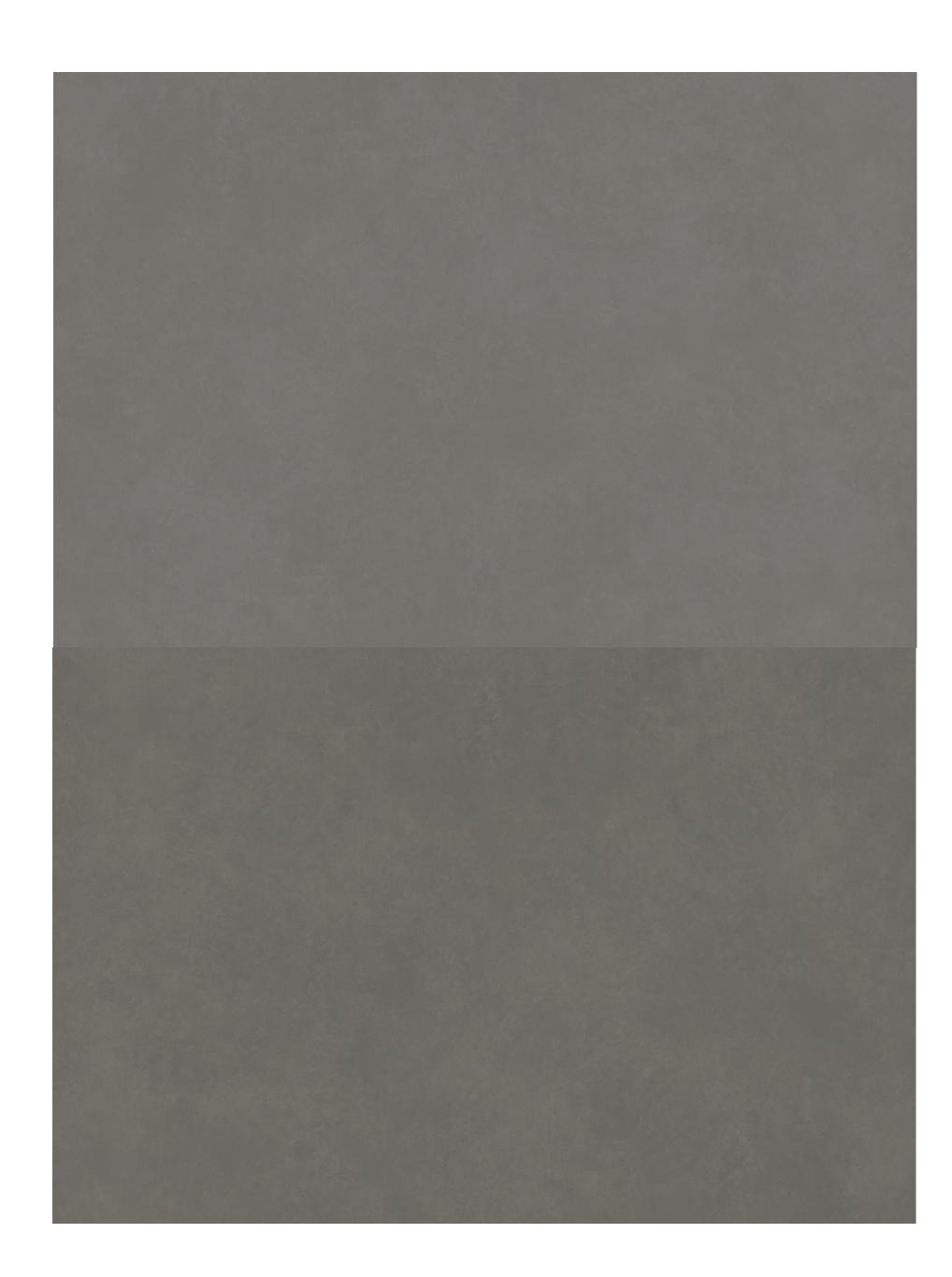


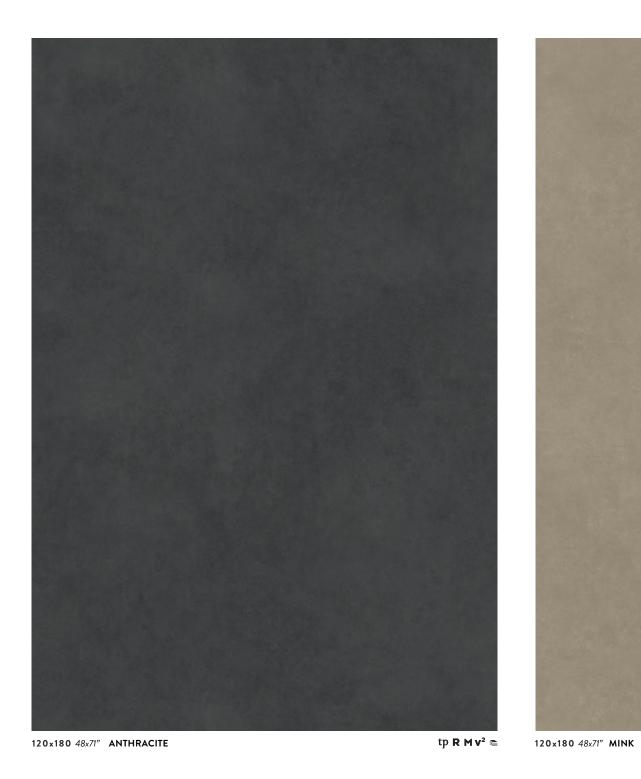
CONCEPT

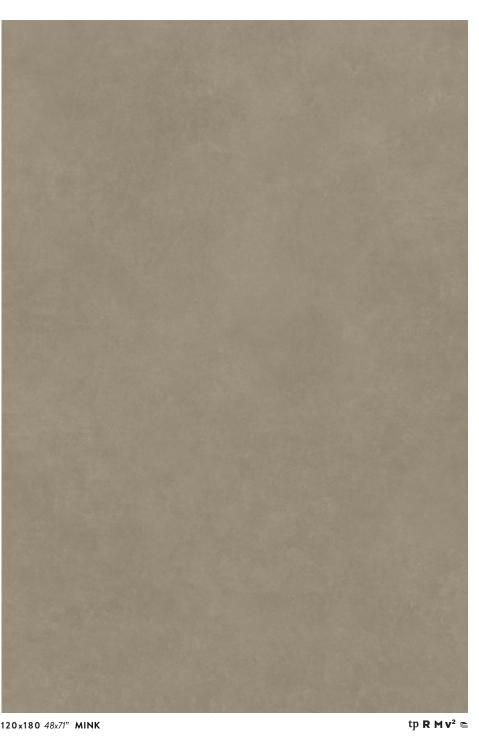


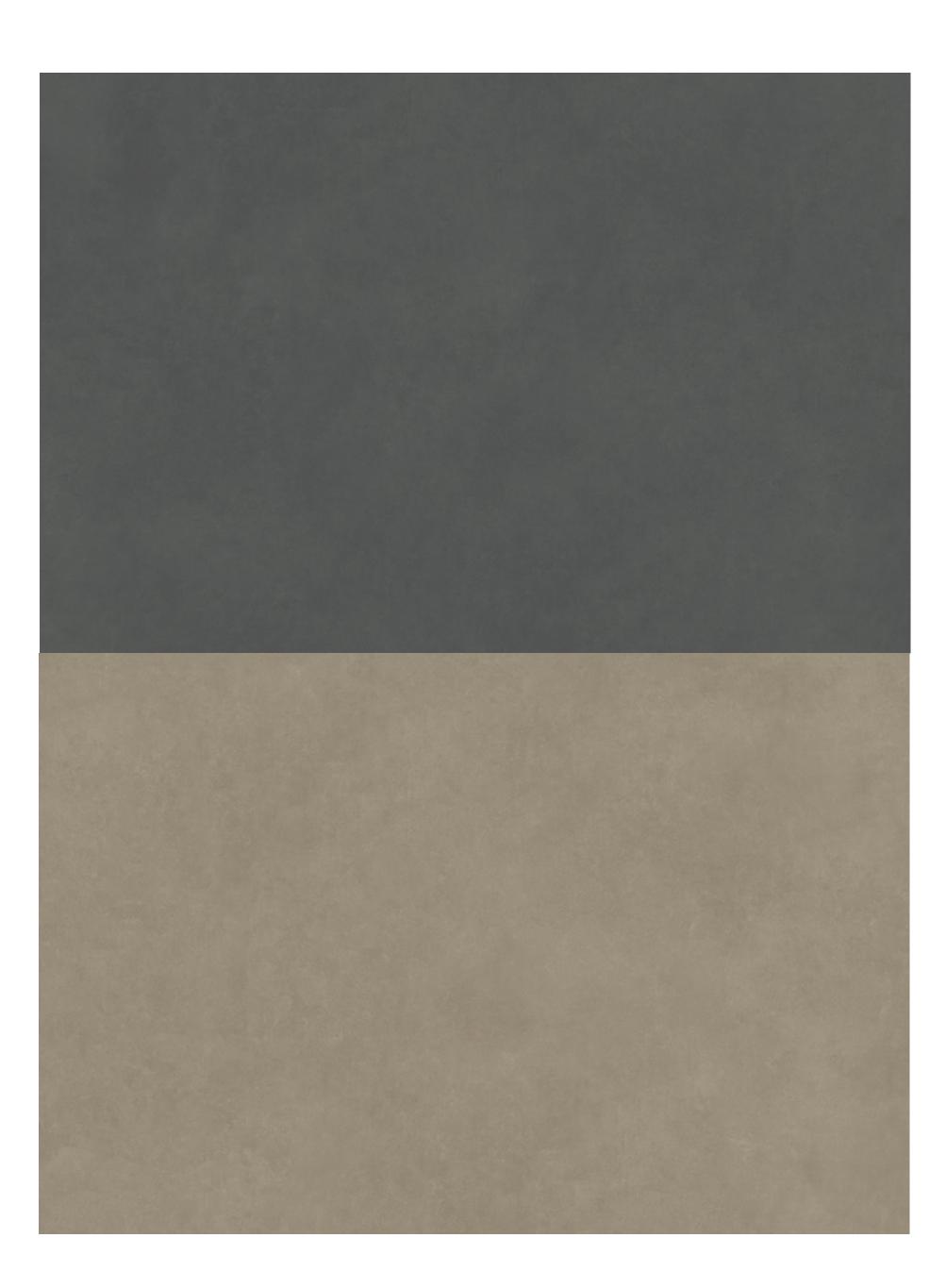




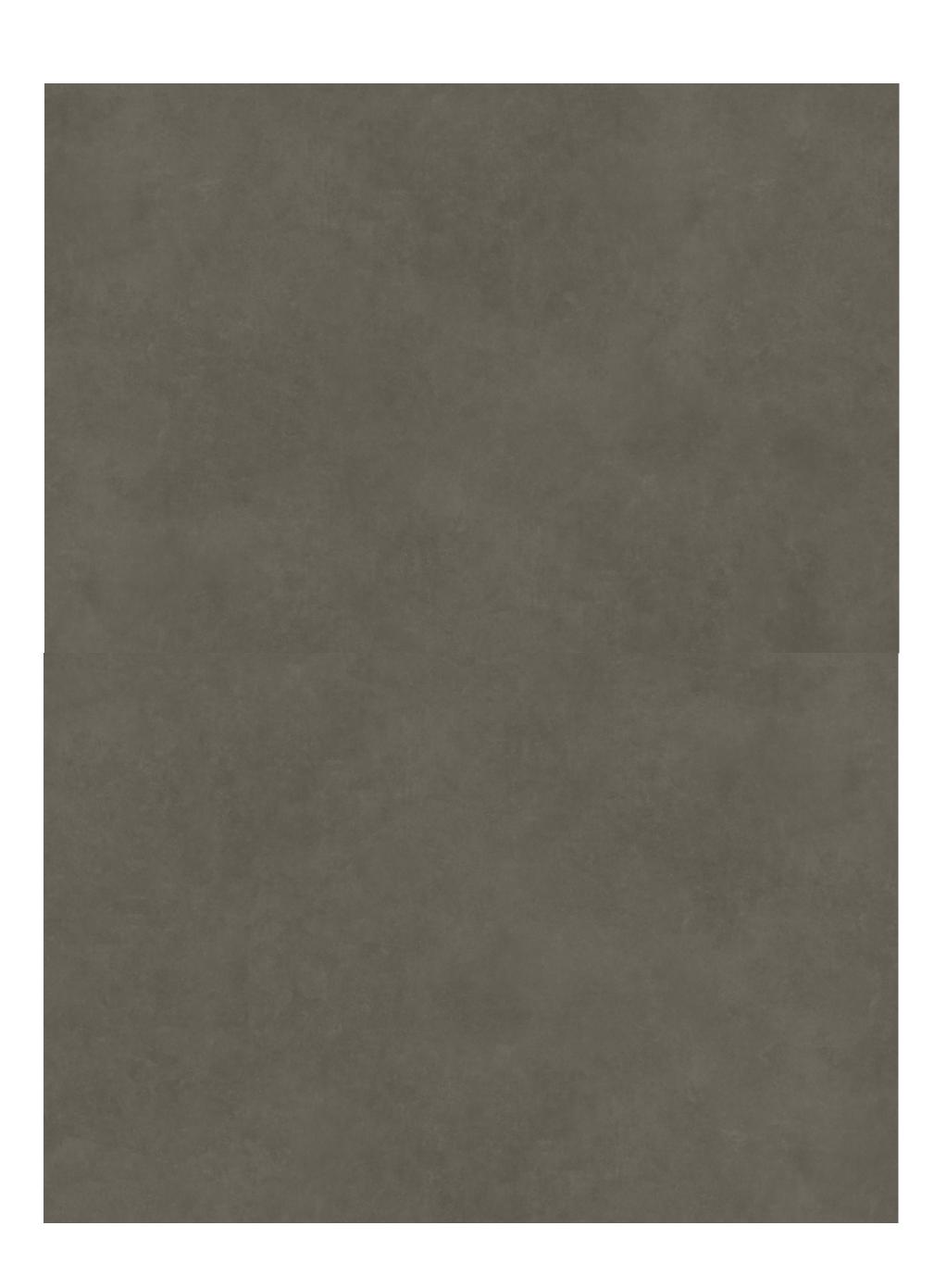




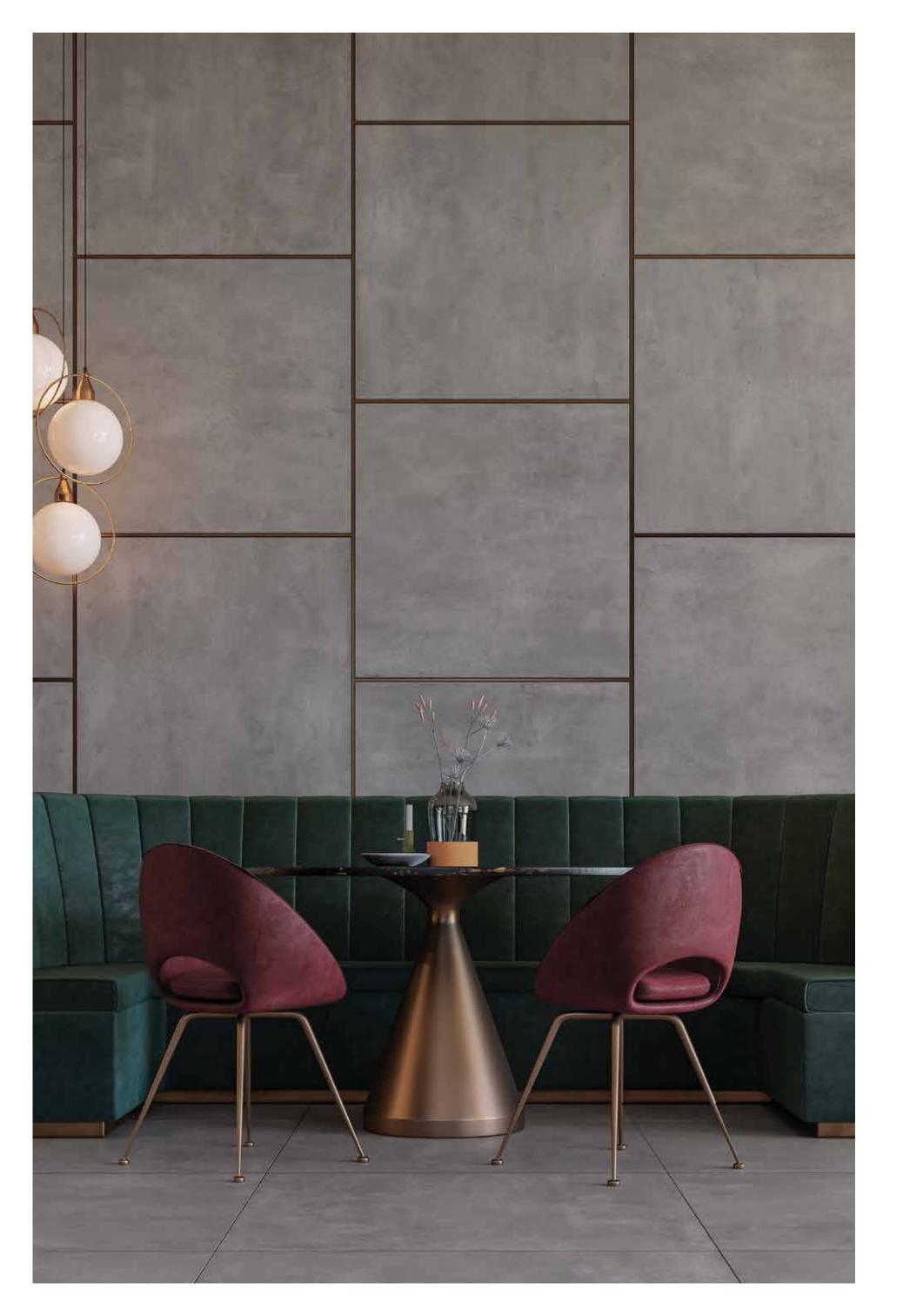












COSMOS



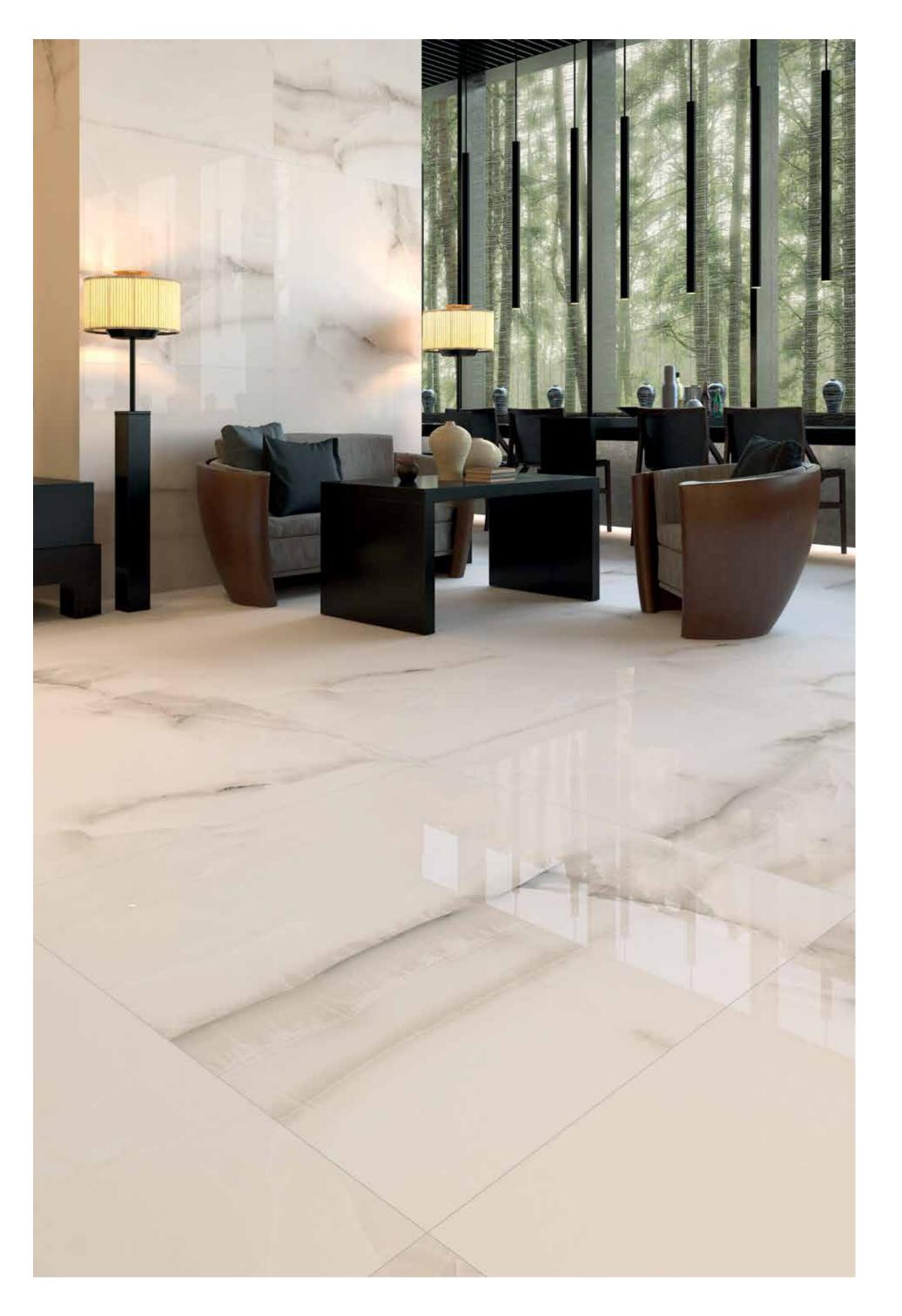












MIA



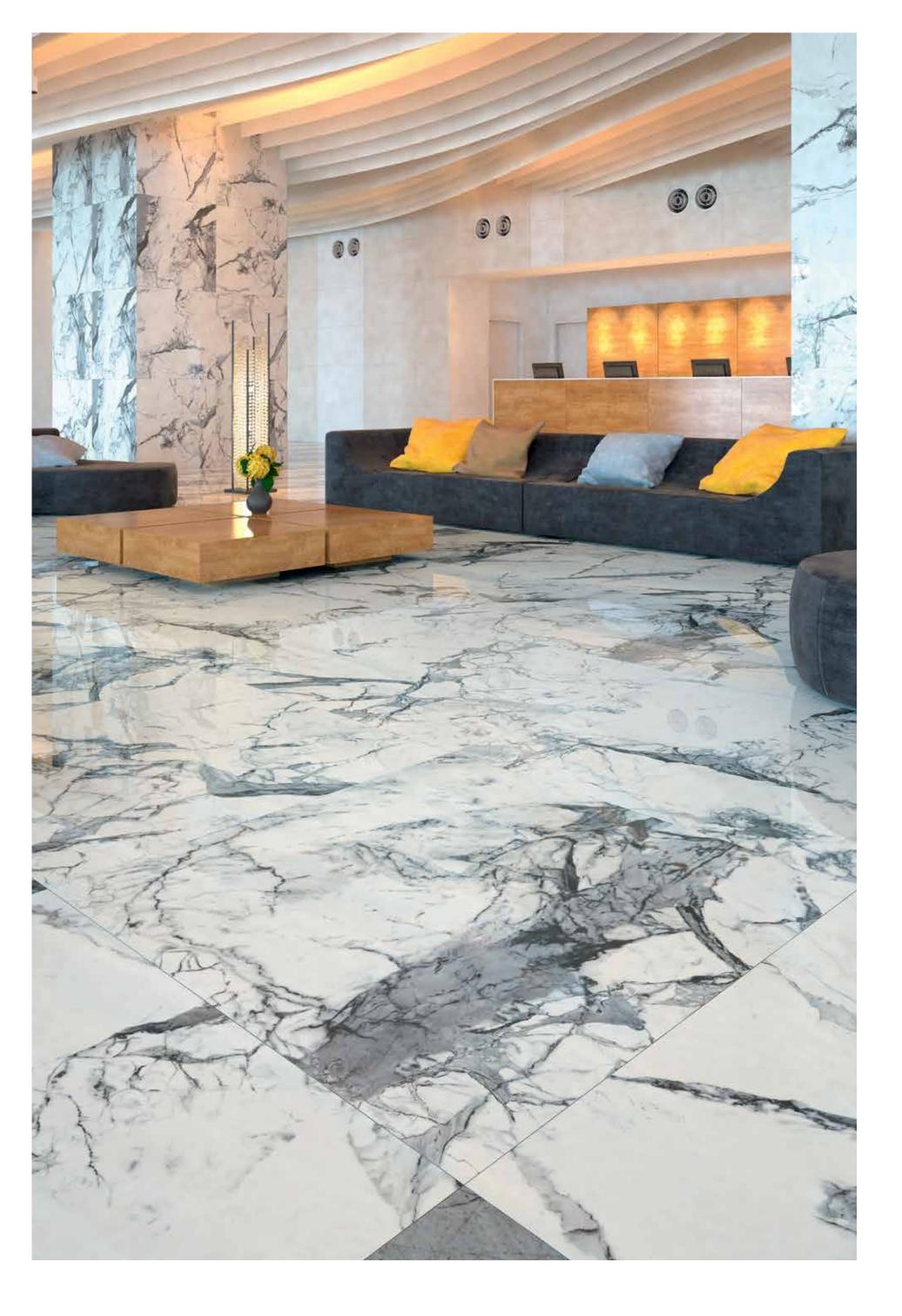
100×100 **MIA**



100×100

MIA





NEWPORT



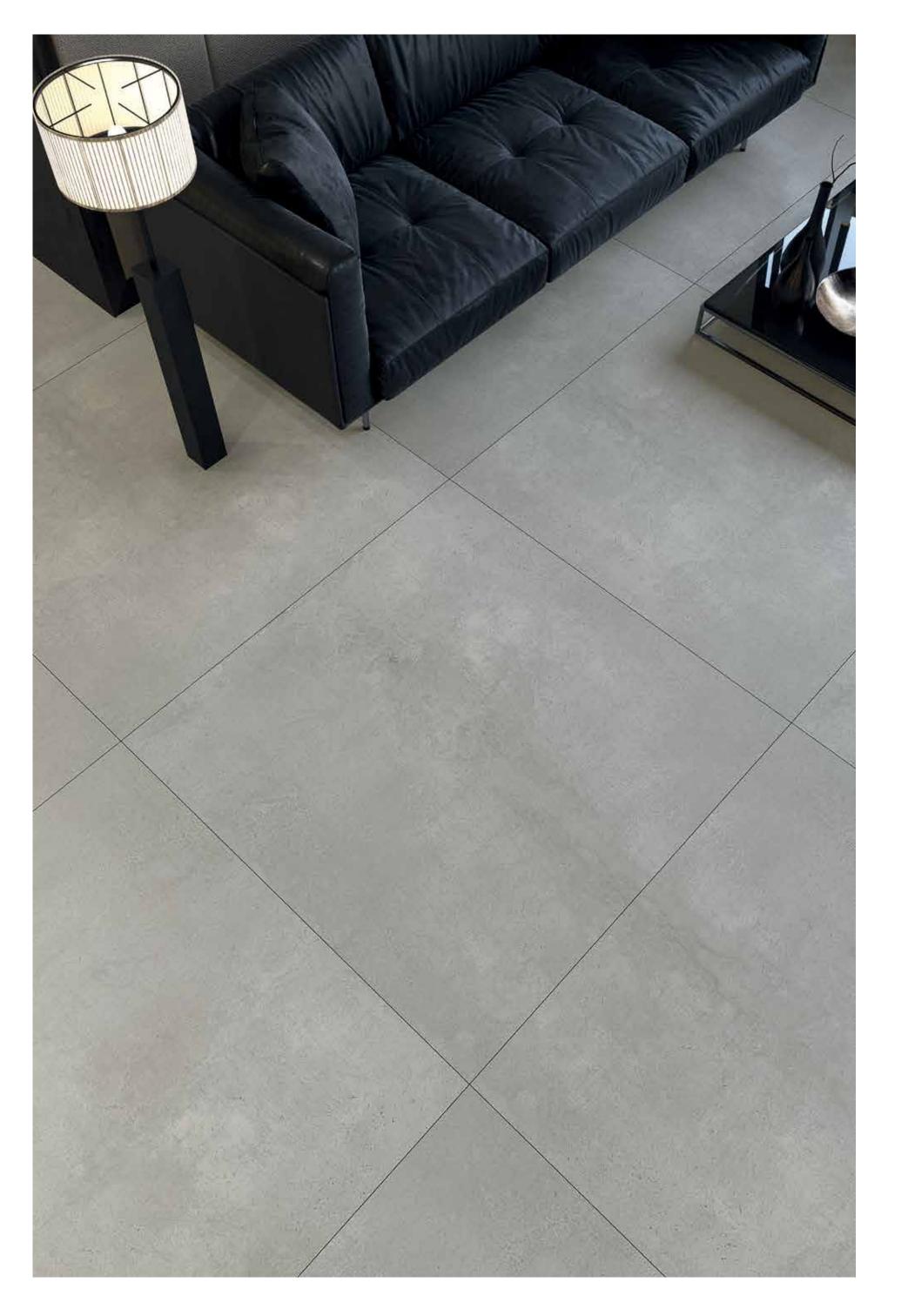
100x100 **NEWPORT**



100x100 PRODUCT FACES

NEWPORT





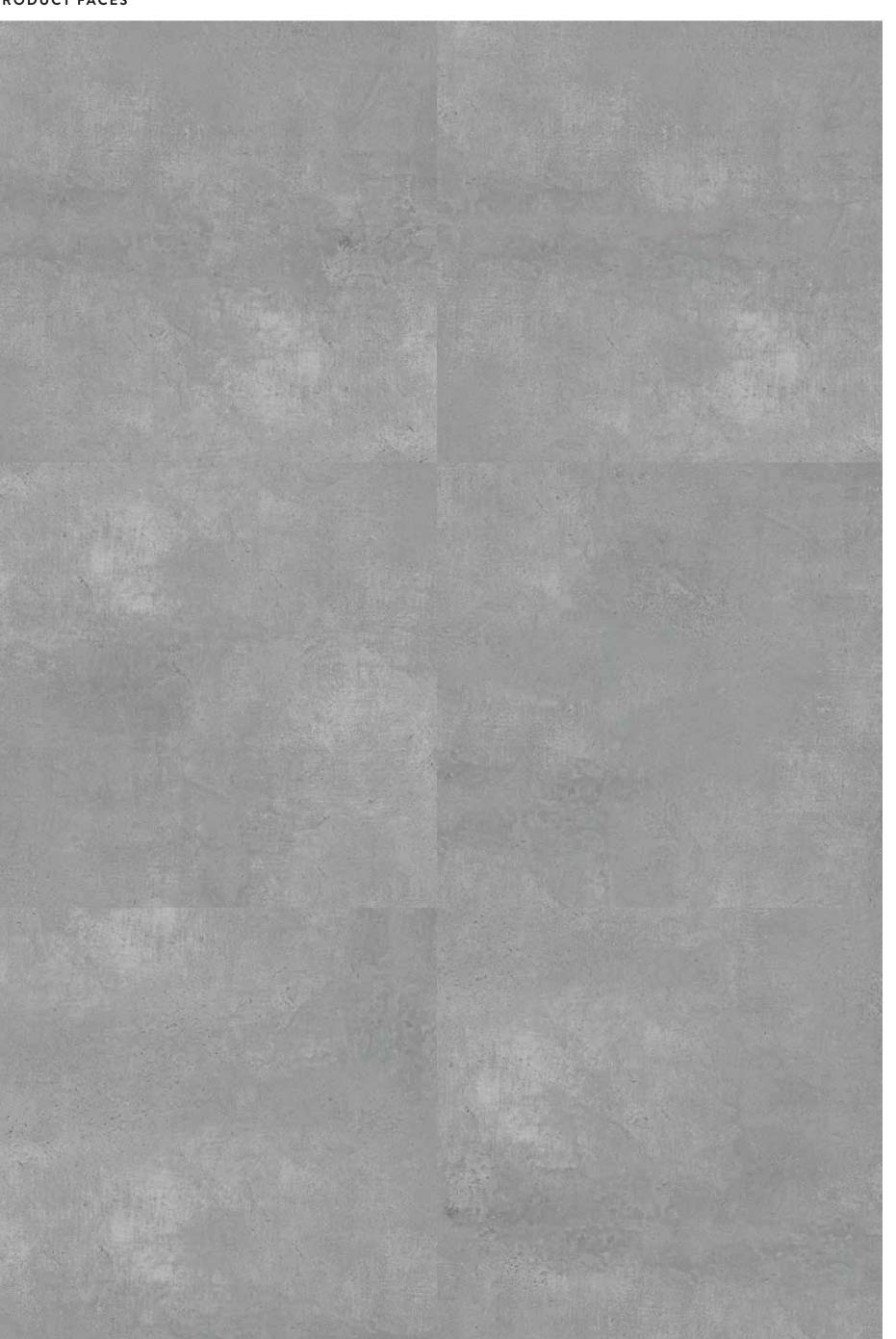
ВОНО

100X100 cm 40X40"











CEMENTO



100×100 **CEMENTO**





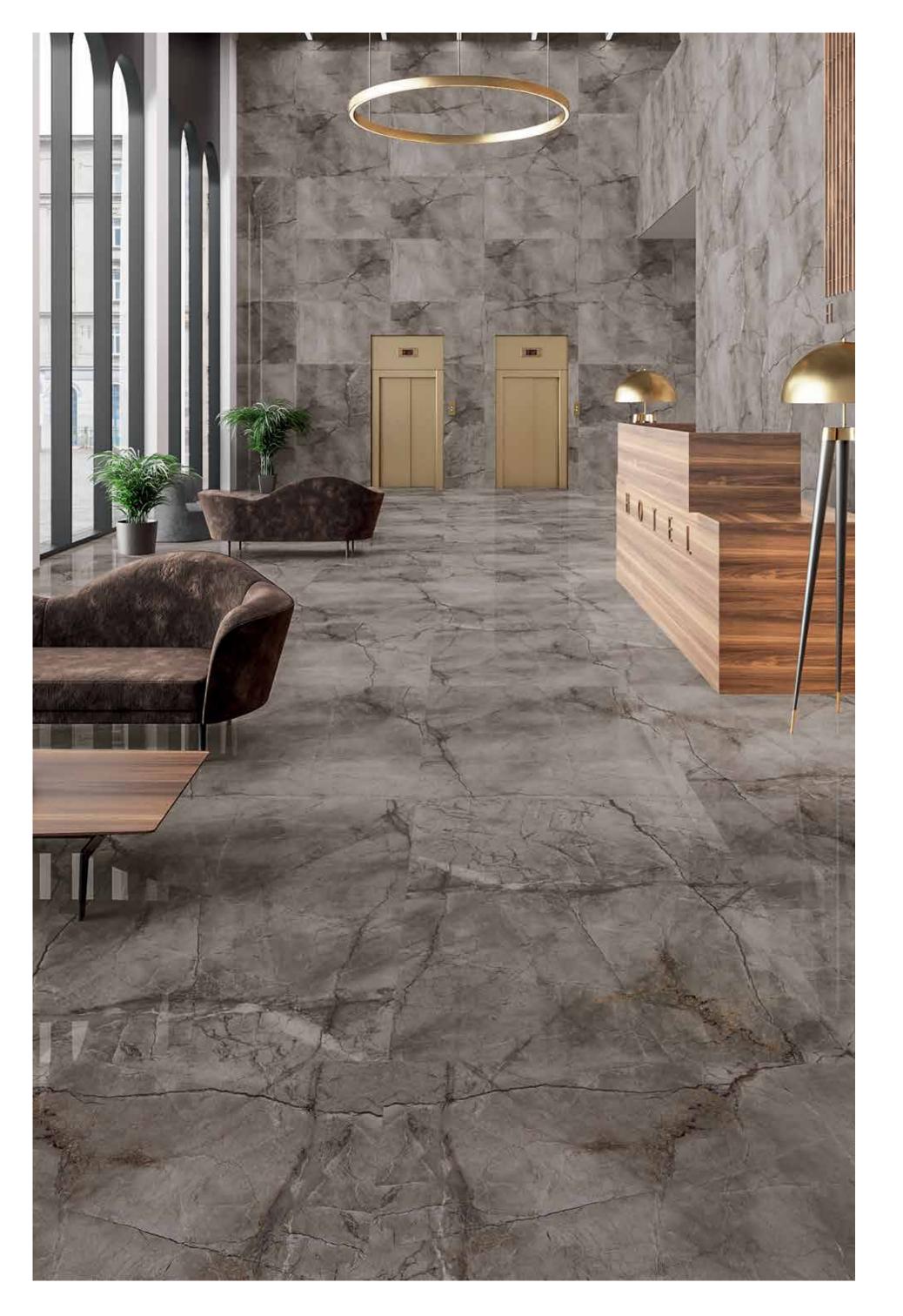


100x100 40x40" IVORY tp R sl G $\mathbf{v}^2 \equiv |\text{tp R M } \mathbf{v}^2 \equiv |$

100×100

CEMENTO





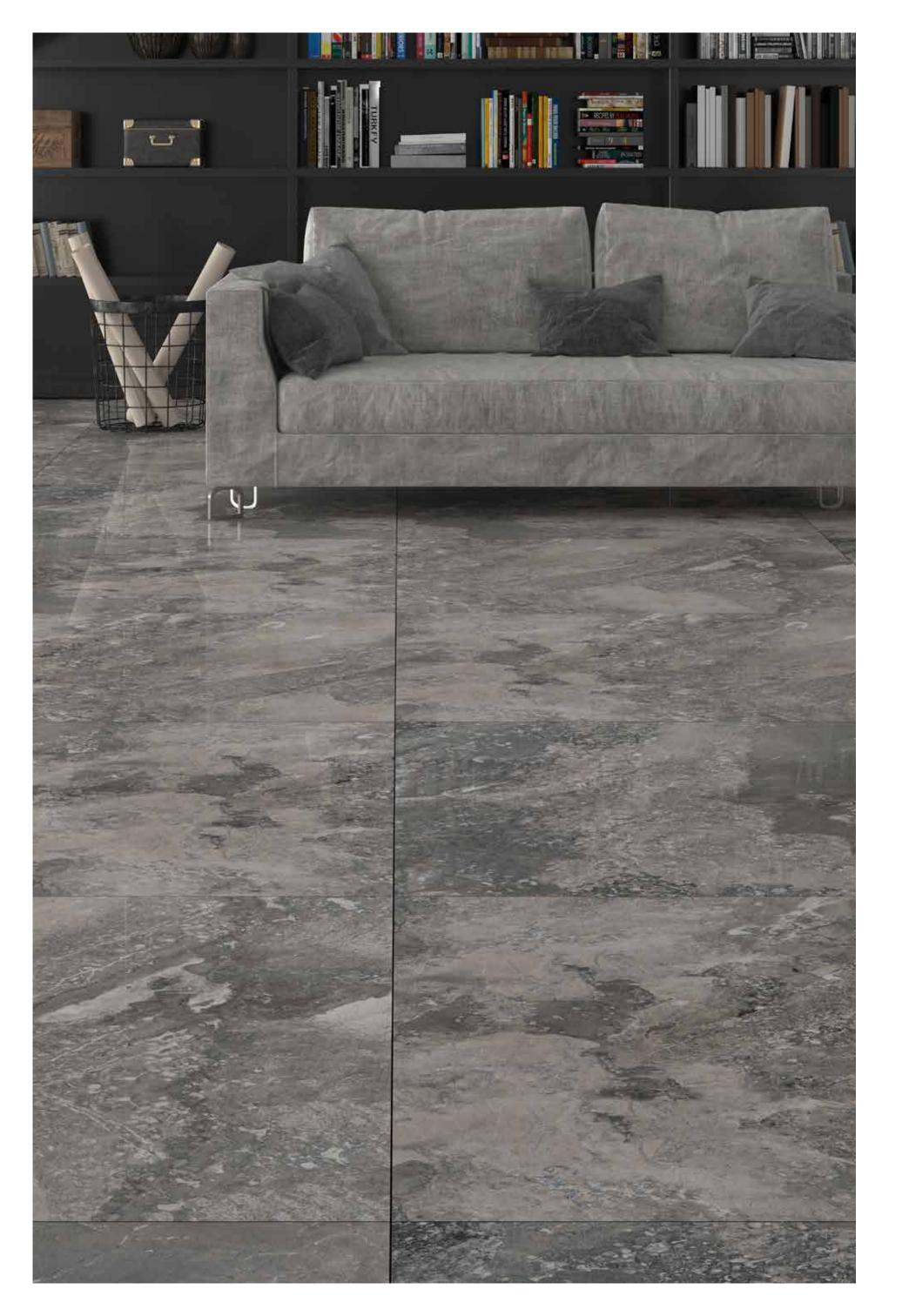
ROOT



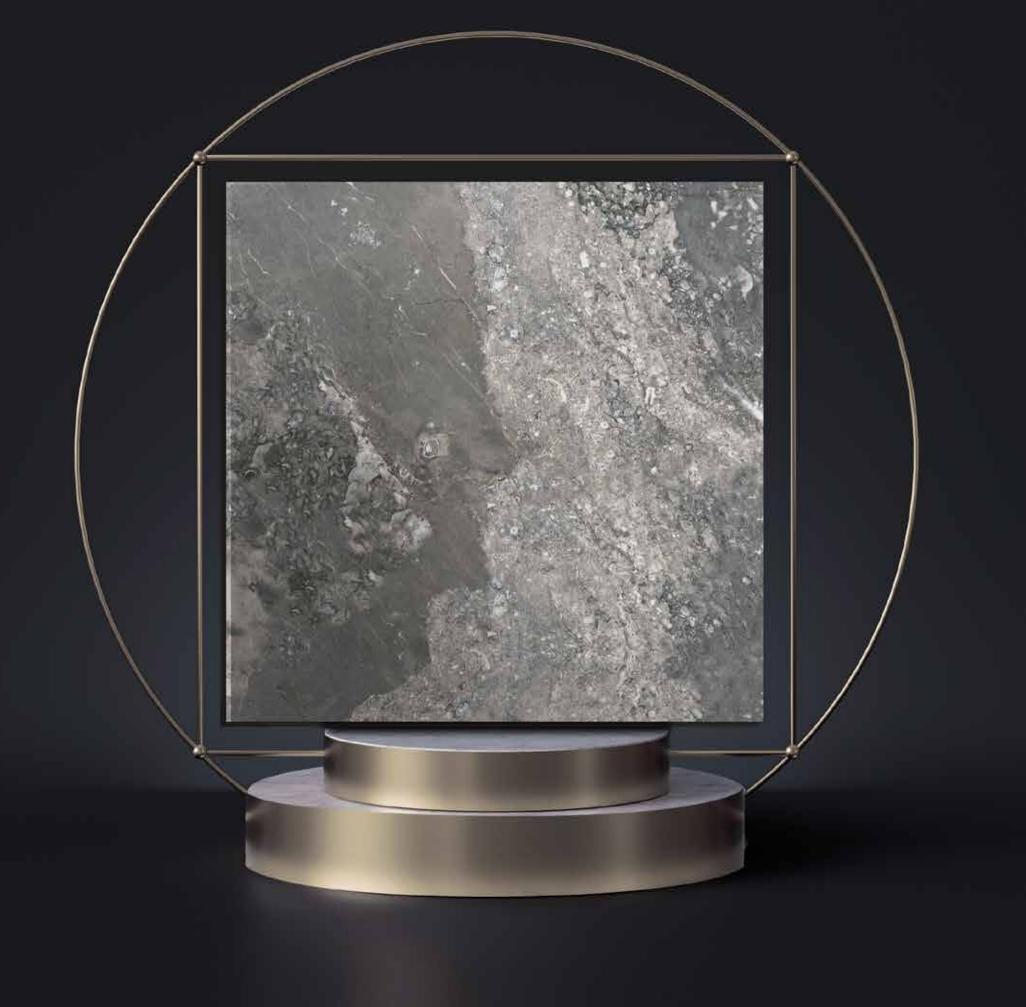








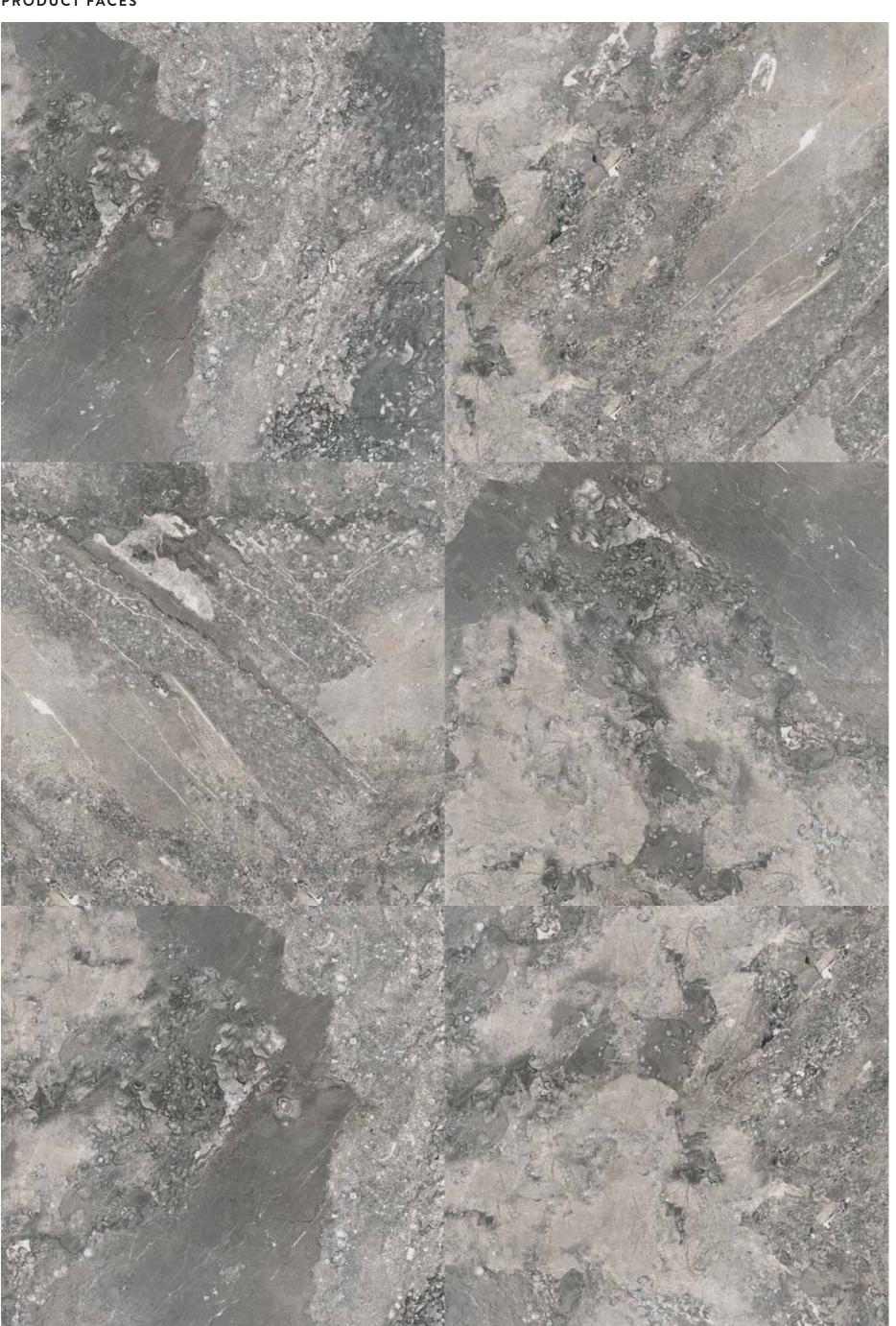
EOLA

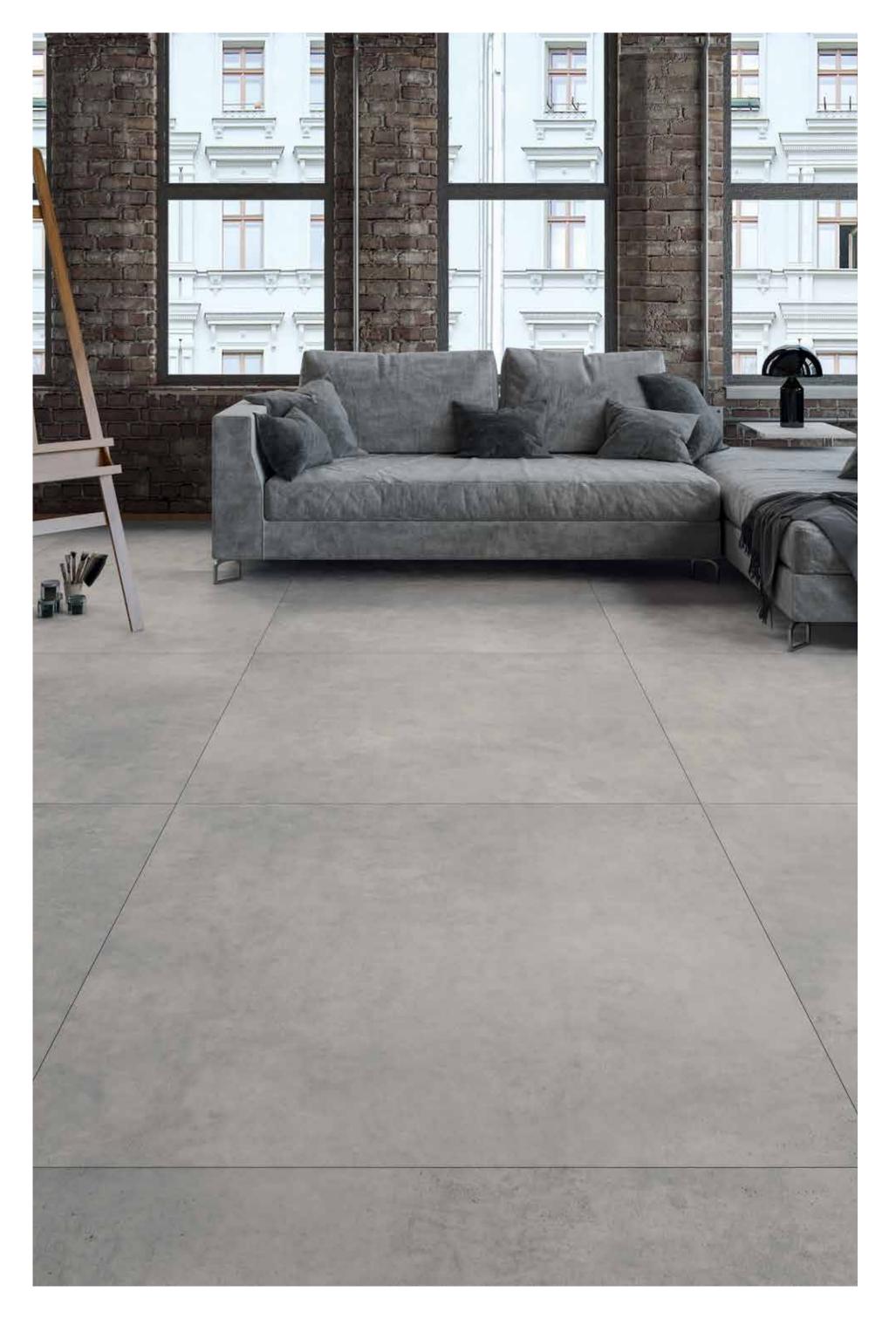




100x100 PRODUCT FACES







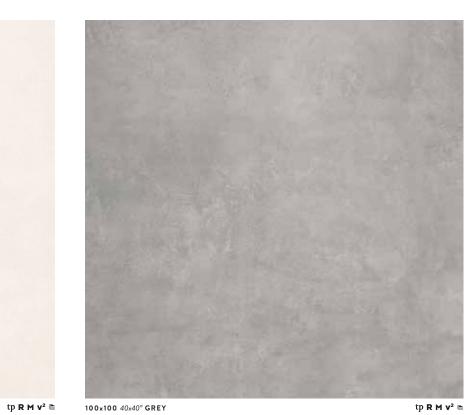
HAMPTON

100X100 cm 40X40"



100×100 **HAMPTON**



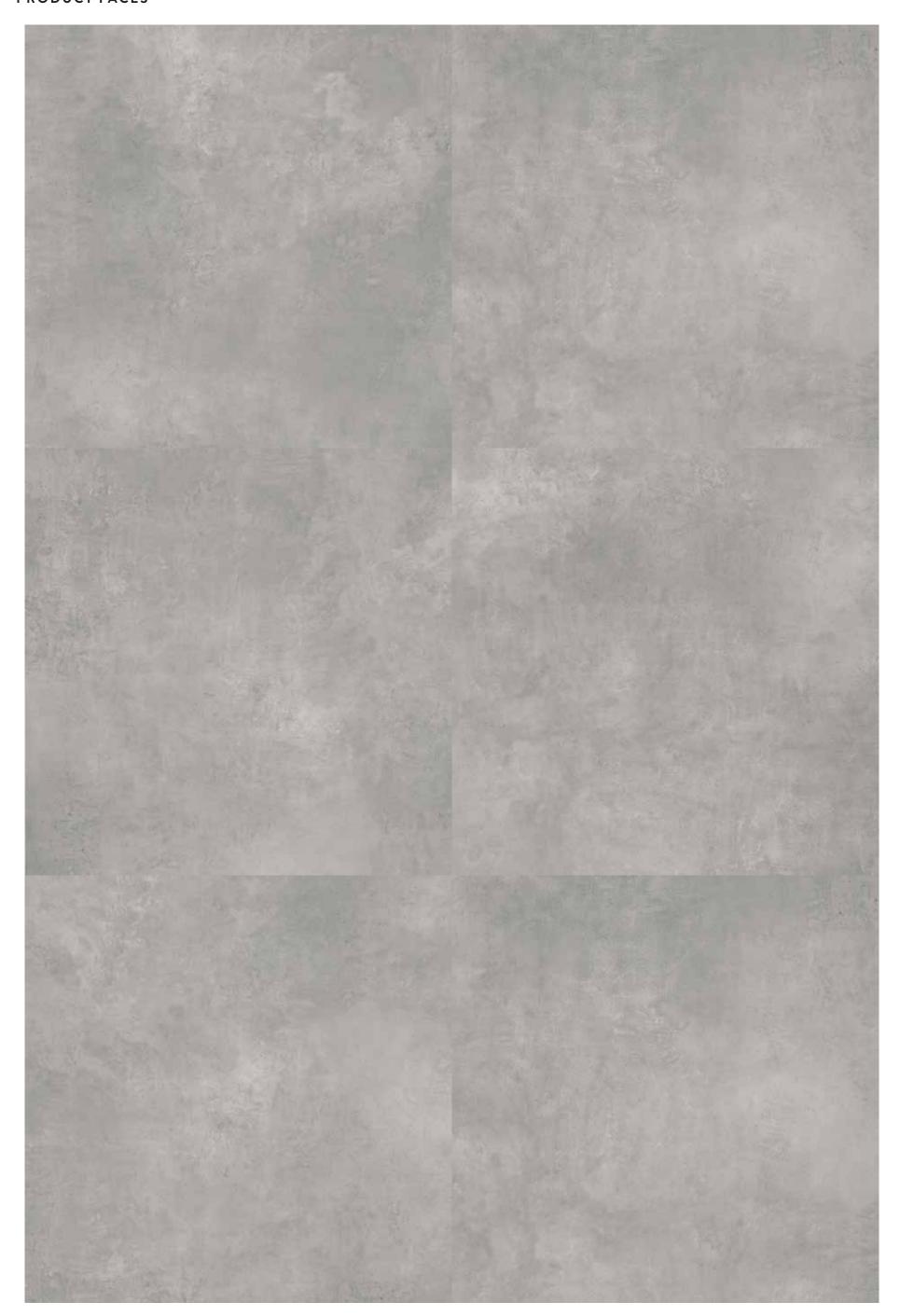






100x100 PRODUCT FACES

HAMPTON



TECHNICAL SPECIALITIES SHADE VARIATION

TEST METHOD

TS EN ISO 10545 - 3

TS EN ISO 10545 - 4

TS EN ISO 10545 - 4

TS EN ISO 10545 - 4

TS EN ISO 10545 - 5

TS EN ISO 10545 - 9

TS EN ISO 10545 - 11

TS EN ISO 10545 - 12

TS EN ISO 10545 - 14

TS EN ISO 10545 - 13

TS EN ISO 10545 - 13

TS EN ISO 10545 - 7

Annex-G

MAX 5,0 %

Min. 1300 N

Min. 700 N

Min. 35 N/mm²

REQUIRED

REQUIRED

REQUIRED

REQUIRED

MIN. CLASS 3

MIN. CLASS GB

MIN. CLASS GB

MIN. CLASS GB

PORCELAINS AND TECHNICAL PORCELAINS

THEME

WATER ABSORPTION

BREAKING STRENGTH (≥7,5 mm)

BREAKING STRENGTH (<7,5 mm)

MODULUS OF RUPTURE

IMPACT RESISTANCE

THERMAL SHOCK RESISTANCE

CRACKING RESISTANCE

FROST RESISTANCE

RESISTANCE TO STAINING

RESISTANCE TO ACIDS/ALKALIS

RESISTANCE TO HOUSEHOLD CHEM.

ABRASION CLASS

BIEN STANDARDS

MAX 5,0 %

Min. 1300 N

Min. 700 N

Min. 35 N/mm²

RESISTANT

RESISTANT

RESISTANT

RESISTANT

MIN. CLASS 3

MIN. CLASS

MIN. CLASS

MIN. II

SURFACE QUALITY	% 5 DEFECTIVE		% 5 ECTIVE	TS EN ISO 10545 - 2	concerns about your tile selection should be clarified prior to i	istaliation
WARPAGE	± 0,3 %	± 0,5 %	± 2,0 mm	TS EN ISO 10545 - 2	The color shade or shades of all tiles vary to some degree from piece to piece, for each single production. At least sex from the same production should be reviewed whenever possible to determine acceptable color shade variations. Any q concerns about your tile selection should be clarified prior to i	questions or
EDGE CURVATURE	± 0,3 %	± 0,5 %	± 2,0 mm	TS EN ISO 10545 - 2		
CENTER CURVATURE	± 0,3 %	± 0,5 %	± 2,0 mm	TS EN ISO 10545 - 2	MODERATE VARIATION RANDOM VAR	IATION
RECTANGULARITY	± 0,5 %	± 0,5 %	± 2,0 mm	TS EN ISO 10545 - 2	V ³	
STRAIGHTNESS OF SIDES	± 0,3 %	± 0,5 %	± 1,5 mm	TS EN ISO 10545 - 2	UNIFORM APPEARENCE SLIGHT VARIA	ION
THICKNESS	± 5 %	± 5 %	± 0,5 mm	TS EN ISO 10545 - 2	UNIFORM APPEARENCE V ² SLIGHT VARIA	TION
LENGHT AND WIDHT	± 0,5 %	± 0,6 %	± 2,0 mm	TS EN ISO 10545 - 2		

ABRASION RESISTANCE OF FLOOR TILES

LOW TRAFFIC	MEDIUM TRAFFIC
HEAVY TRAFFIC	EXTRA TRAFFIC

LOW TRAFFIC: Tiles suited for general residential traffic. For areas that are walked on by soft soled or normal footwear without any scratching dirt. Not suitable for kitchen, enterance halls, stairs and other areas subjected to

MEDIUM TRAFFIC: Tiles suitable for areas subject to frequent foot traffic yet protected from abrasive agents such as sand, gravel and soil; for example corridors, private kitchens, balconies, terraces, hotel rooms.

HEAVY TRAFFIC: Tiles suitable for areas subject to frequent foot traffic and heavy abrasion, for example shops, hotels, restaurants, bars, schools, offices. Particularly suitable for areas in direct contact with outside.

 $\textbf{EXTRA TRAFFIC:} \ \textbf{Suitable for heavy traffic indoor and outdoor environments.}$

PORCELAIN TILES COLLECTIONS

		EDGE	вох			PALLET			
PRODUCT TYPE	SIZE		PIECE	QUANTITY (m²)	WEIGHT (kg)	вох	QUANTITY (m²)	WEIGHT (kg)	PALLET SIZE
Technical Porcelain	120x180 / (119,5x178,5) 48x71"	Rectified	1 / Unboxed	2,13	42	21	44,73	972	140×200
Technical Porcelain	60x180 / (59,6x178,5) 24x71"	Rectified	2	2,13	42	21	44,73	975	70x195
Technical Porcelain	100x100 / (98,5x98,5) 40x40"	Rectified	2	2	48	24	48	1185	103x123



Fracture

Altın A'design Award 2012



İnci Platin

Organic

Corvino

Tasarım Ödülü

A'design Award

Tasarım Ödülü

A'design Award

Gümüş

2015

2017

2018

Pompei

A'design Award 2012

A'design Award



Platin A'design Award 2012

A'design Award

Elhamra

Altın

2012

Lotus



Sultan

Demir A'design Award 2016



Safari

Tasarım Ödülü A'design Award 2017



Tasarım Ödülü A'design Award 2018



Eramosa Bronz



Albatros

Gümüş A'design Award WINNER 2014 8 1 L V E A 2014



Adonis

2018

Gümüş A'design Award 2017



Tiger Black Bronz A'design Award



Mia





Stellata Onur Ödülü **IDA Design Award** 2016



ELLE DECORATION

INTERNATIONAL

DESIGN AWARDS

A'DESIGN

AWARD



Pietra Moda Bronz IDA Design Award

Lotus

Elle Decoration

Yılın Banyo Tasarımı





Pietra Moda

IDA Design Award

Onur Ödülü

Organic

Elle Decoration Yılın Banyo Tasarımı





Lotus Arkitera Raf Yapı Malzemesi Ödülü

2013



20 mm Karolar Arkitera Raf Yapı Malzemesi Ödülü 2014





Organic Reddot

TSE TSI CERTIFICATE OF CONFORMITY TO DOUBLE STAR CRITERIA



EN 14411

TURKISH STANDARD FOR CERAMIC TILES



ISO 9001

CERTIFICATE OF QUALITY MANAGEMENT SYSTEMS



OHSAS 18001

CERTIFICATE OF OCCUPATIONAL HEALTH AND SAFETY MANAGEMENT SYSTEMS



ISO 14001

CERTIFICATE OF ENVIRONMENTAL MANAGEMENT SYSTEMS



ISO 27001

INFORMATION SECURITY MANAGEMENT SYSTEMS



DECLARATION OF PERFORMANCE



AEO AUTHORISED ECONOMIC OPERATOR CERTIFICATE



USER'S MANUAL

The information provided below has been prepared in order to guide the user for achieving maximum efficiency in usage of the tiles and ensuring usage for a long time.

SELECTION OF THE TILES

Selection of ceramic materials has to be done with care in order that they are suitable for the usage conditions and they have a long life. Selection has to be made by taking into account the classification provided below based on the area of usage.

- 1. Wall Tiles: For indoor walls
- 2. Floor Tiles: For indoor floors and walls
- 3. Porcelain Tiles: For indoor floors and walls, outdoor floors, walls and facades
- 4. Technical Porcelain Tiles: For indoor floors and walls, outdoor floors, walls and façades

Suitability of the products with the specifications of usage areasincreases efficiency. As such, it would be beneficial to select products which are suitable for traffic intensity in areas where pedestrian traffic intensity is high. Information as to relevant traffic intensity is provided with the products.

ISSUES TO BE CONSIDERED IN APPLICATION

Instructions must be followed carefully while applying the tiles.

Tone and calibration controls of the tiles must be made before the application and care should be taken to ensure that products to be applied to an area are in the same tone and calibration.

Products, with patterns following each other, must be laid in the same direction.

The relevant instructions are provided on the boxes.

Tiles are also applied in twisted layout applications. Twisting method is frequently used especially in rectangular form wood-like products. There may be deformations according to TSI standards due to usage of very high temperature during production of tiles. As such, wedge application it is very useful while applying big size products. This method will eliminate the defects arising from floor and labor and minimize considerable deformation levels which can occur during the production.

The tiles should be applied with a certain joint space. Relevant joint spaces should be as follows: minimum in 1 mm in rectified tiles and 2 mm for best results and minimum 2 mm in unrectified tiles and 3 mm for best results.

USAGE CONDITIONS

Ceramic tiles which cover living areas are getting more active and richer appearance with décor and border groups. As such, decorative purpose of décor and border products stands out more. The surface resistances and abrasion resistances of these products are not high compared to other products. Décor and border products contain metallic colors such as gold, platinum and copper. These products with metallic colors are abraded because of cleaning products which contains acid and they may get damaged by time. As such, décor and border products should not be cleaned with acid cleaning gents and must be cleaned with soap or with a damp cloth. You can see relevant information in our catalog near the product.

HEADQUARTERS & EXPORT MANAGEMENT

BİEN YAPI ÜRÜNLERİ SAN. TURİZM VE TİC. A.Ş.

Acıbadem Mahallesi Gömeç Sokak No: 39 Kadıköy / İstanbul T: +90 216 614 10 60 (Pbx) F: +90 216 614 10 85 info@bienseramik.com.tr | www.bienseramik.com.tr

BILECIK FACTORY

Pelitözü Köyü, Fatih Sultan Mehmet Bulvarı No: 13 Bilecik T: +90 228 214 80 00 (Pbx) F: +90 228 216 01 81

BOZÜYÜK FACTORY

Seramik Caddesi, 11400 Bozüyük / Bilecik T: +90 228 314 02 00 (Pbx) F: +90 228 314 02 10

REGIONAL OFFICE

+90 530 344 35 09

+90 533 140 97 15

İstanbul Avrupa/Trakya : +90 530 179 21 84

İstanbul Anadolu/ Batı Karadeniz : +90 530 348 40 73

Bursa/Güney Marmara :

İzmir/Antalya

Ankara / İç Anadolu : +90 531 471 58 34

. 70 331 171 33 3

Kayseri / İç Anadolu : +90 530 179 21 85

· +90 539 587 48 73

Diyarbakır/Güneydoğu Anadolu : +90 533 475 86 73

Trabzon/Doğu Karadeniz : +90 532 367 64 17

: +90 535 543 9163

Samsun / Karadeniz : +90 530 179 21 86

BUSINESS DEVELOPMENT AND PROJECTS OFFICES

İzmir : +90 531 374 23 11

Antalya : +90 531 371 17 20

EXPORT MANAGEMENT

export@bienseramik.com.tr

Our company reserves its right to make changes to the packaging details and product features specified in this catalogue.



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