STONE/
CONCRETE

Bien

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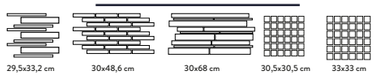
CONCEPT

120x180 *48x72"* **LIGHT GREY** tp **R M v²**

60x180 *24x72"* **LIGHT GREY** tp **R M v²**

MOSAÌCS

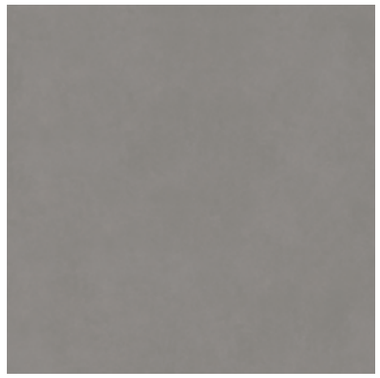


***This series is produced both of matt and semi lappato in 60x120-30x120 sizes.**

60x120 *24x48"* **LIGHT GREY** tp **R sl G v²** | tp **R M v²**

30x120 *12x48"* **LIGHT GREY STEP** tp **R sl G v²** | tp **R M v²**

30x60 *12x24"* **LIGHT GREY** tp **R M v²**

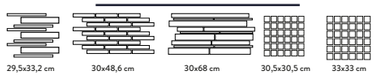


60x60 *24x24"* **LIGHT GREY** tp **R M v²**

120x180 *48x72"* **GREY** tp **R M v²**

60x180 *24x72"* **GREY** tp **R M v²**

MOSAÌCS



***This series is produced both of matt and semi lappato in 60x120-30x120 sizes.**

60x120 *24x48"* **GREY** tp **R sl G v²** | tp **R M v²**

30x120 *12x48"* **GREY STEP** tp **R sl G v²** | tp **R M v²**

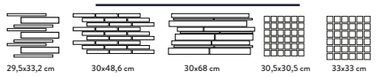
30x60 *12x24"* **GREY** tp **R M v²**

60x60 *24x24"* **GREY** tp **R M v²**

120x180 *48x72"* **MINK** tp **R M v²**

60x180 *24x72"* **MINK** tp **R M v²**

MOSAÌCS



***This series is produced both of matt and semi lappato in 60x120-30x120 sizes.**

60x120 *24x48"* **MINK** tp **R sl G v²** | tp **R M v²**

30x120 *12x48"* **MINK STEP** tp **R sl G v²** | tp **R M v²**

30x60 *12x24"* **MINK** tp **R M v²**

60x60 *24x24"* **MINK** tp **R M v²**

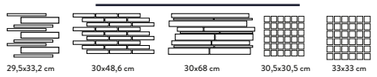
120x180 *48x72"* **TAUPE**

tp **R M v²**

60x180 *24x72"* **TAUPE**

tp **R M v²**

MOSAICS



***This series is produced both of matt and semi lappato in 60x120-30x120 sizes.**

60x120 *24x48"* **TAUPE**

tp **R sl G v²** | tp **R M v²**

30x120 *12x48"* **TAUPE STEP**

tp **R sl G v²** | tp **R M v²**

30x60 *12x24"* **TAUPE**

tp **R M v²**

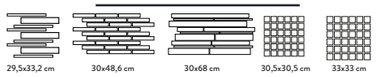
60x60 *24x24"* **TAUPE**

tp **R M v²**

120x180 *48x72"* **ANTHRACITE** tp **R M v²**

60x180 *24x72"* **ANTHRACITE** tp **R M v²**

MOSAİCS



***This series is produced both of matt and semi lappato in 60x120-30x120 sizes.**

60x120 *24x48"* **ANTHRACITE** tp **R sl G v²** | tp **R M v²**

30x120 *12x48"* **ANTHRACITE STEP** tp **R sl G v²** | tp **R M v²**

30x60 *12x24"* **ANTHRACITE** tp **R M v²**

60x60 *24x24"* **ANTHRACITE** tp **R M v²**

60x120 *24x48"* BEIGE — tp **R sl G v²** | tp **R M v²**

30x120 *12x48"* BEIGE STEP — tp **R sl G v²** | tp **R M v²**

60x60 *24x24"* BEIGE — tp **R M v²**

30x60 *12x24"* BEIGE — tp **R M v²**

MOSAÏCS

*This series is produced both of matt and semi lappato in 60x120-30x120 sizes.

60x120 *24x48"* WHITE — tp **R sl G v²** | tp **R M v²**

30x120 *12x48"* WHITE STEP — tp **R sl G v²** | tp **R M v²**

30x60 *12x24"* WHITE — tp **R M v²**

60x60 *24x24"* WHITE — tp **R M v²**

30x60 *12x24"* BLACK — tp **R M v²**

60x60 *24x24"* BLACK — tp **R M v²**

FAMOUS

40x120 *16x48"* **GREY**

40x120 *16x48"* **GREY DECOFON**

60x60 *24x24"* **GREY**

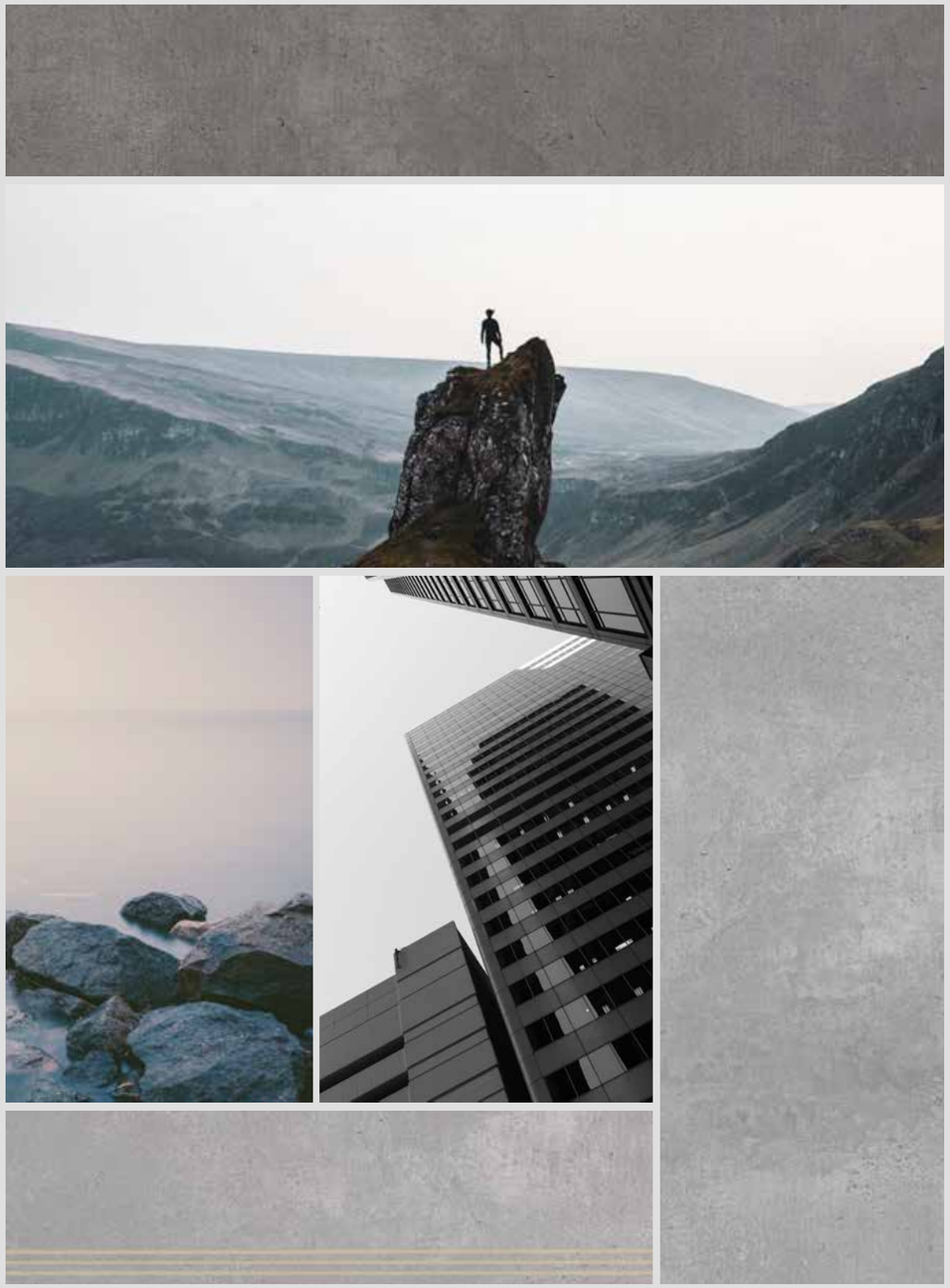
FAMOUS

30x90 *12x36"* **GREY**

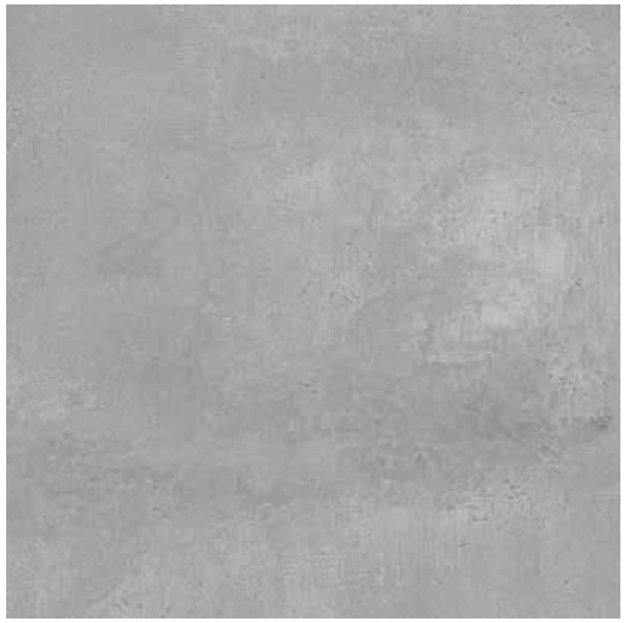
30x90 *12x36"* **GREY TRIANGEL DECOFON**

30x90 *12x36"* **GREY DECOFON**

45x45 *18x18"* **GREY**

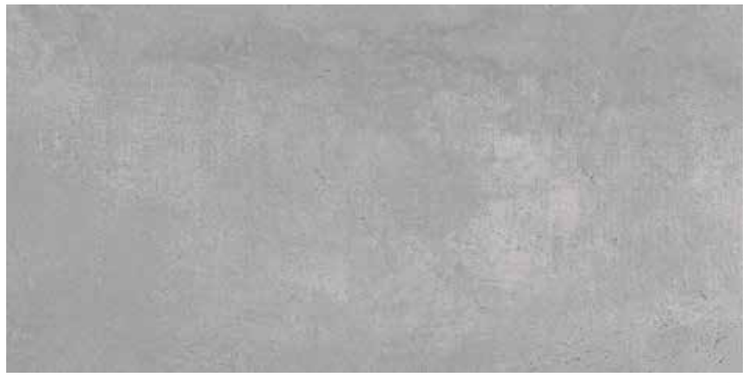


BOHO



100x100 *40x40"* LIGHT GREY

tp RMV²



60x120 *24x48"* LIGHT GREY

tp RMV²

30x120 *12x48"* LIGHT GREY STEP

tp RMV²

100x100 *40x40"* DARK GREY

tp RMV²

60x120 *24x48"* DARK GREY

tp RMV²

30x120 *12x48"* DARK GREY STEP

tp RMV²

100x100 *40x40"* SILVER — tp **R sl G v²** | tp **R M v²**

60x60 *24x24"* SILVER — **R sl G v²**

60x120 *24x48"* SILVER — tp **R sl G v²** | tp **R M v²**

30x120 *12x48"* SILVER STEP — tp **R sl G v²** | tp **R M v²**

*** This series is produced both of matt and semi lappato in 100x100, 60x120 and 30x120 sizes.**

100x100 *40x40"* GREY — tp **R sl G v²** | tp **R M v²**

60x120 *24x48"* GREY — tp **R sl G v²** | tp **R M v²**

60x60 *24x24"* GREY — **R sl G v²**

30x120 *12x48"* GREY STEP — tp **R sl G v²** | tp **R M v²**

* This series is produced both of matt and semi lappato in 100x100, 60x120 and 30x120 sizes.

100x100 *40x40"* IVORY — tp **R sl G v²** | tp **R M v²**

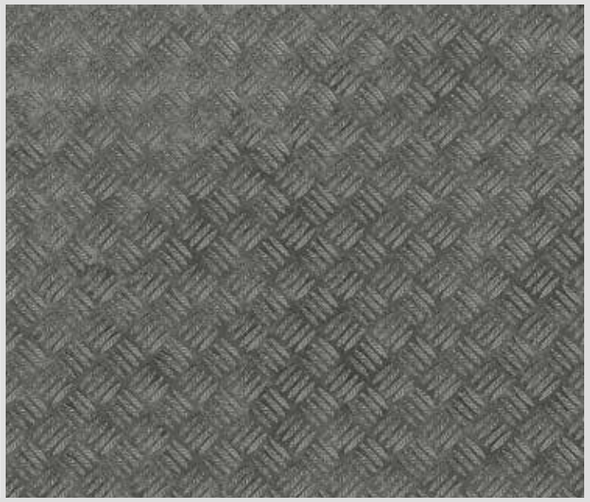
60x60 *24x24"* IVORY — **R sl G v²**

60x120 *24x48"* IVORY — tp **R sl G v²** | tp **R M v²**

60x60 *24x24"* GRAPHITE — **R sl G v²**

30x120 *12x48"* IVORY STEP — tp **R sl G v²** | tp **R M v²**

* This series is produced both of matt and semi lappato in 100x100, 60x120 and 30x120 sizes.



COSMOS

100x100 *40x40"* IVORY

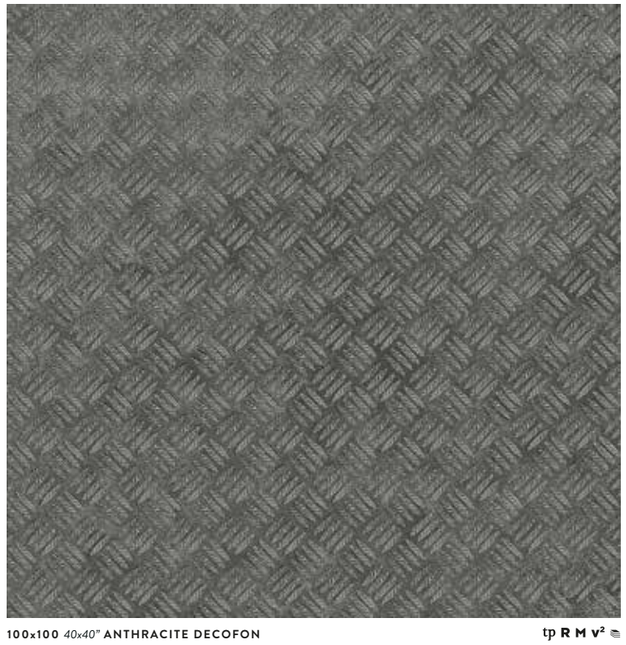
tp R M V²

100x100 *40x40"* GREY

tp R M V²

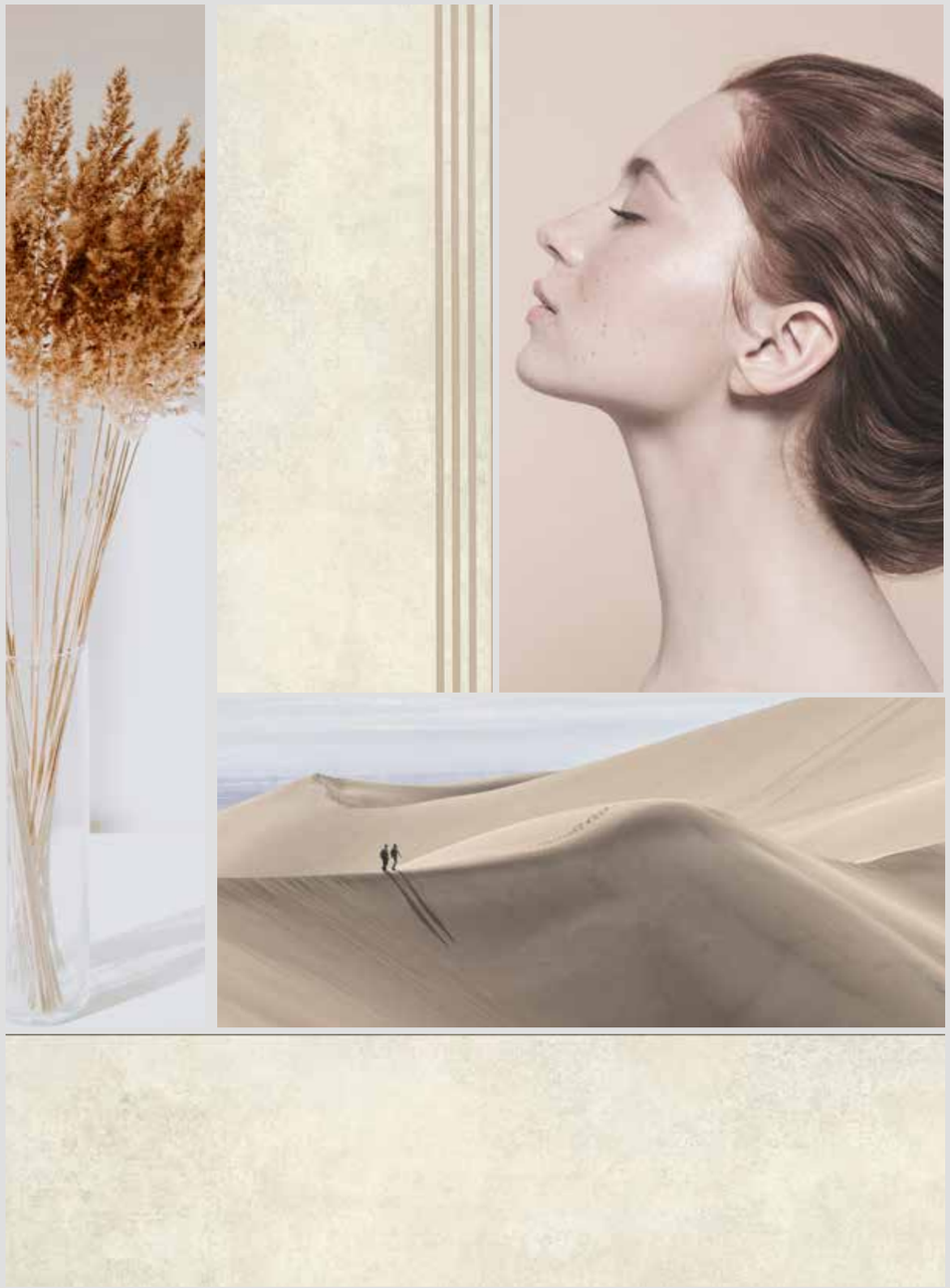
100x100 *40x40"* ANTHRACITE

tp R M V²



100x100 *40x40"* ANTHRACITE DECOFON

tp R M V²



NANO

60x120 *24x48"* SILVER

tp R fl G v³

NANO

30x120 *12x48"* SILVER STEP

tp R fl G v³

60x120 *24x48"* ANTHRACITE

tp **R sl G v²** | tp **R M v²**

30x120 *12x48"* ANTHRACITE STEP

tp **R sl G v²** | tp **R M v²**

ANTHRACITE

30x60 *12x24"* **R sl G v²** | 30x60 *12x24"* **R M v²**

ANTHRACITE

60x60 *24x24"* **R sl G v²** | 61x61 *24x24"* **M v²**

MOSAÏCS

30x48,6 cm 30x68 cm

***This series is produced both of matt and semi lappato in 60x120-30x120 and 60x60 sizes.**

60x120 *24x48"* BONE — tp **R sl G v²** | tp **R M v²**

30x120 *12x48"* BONE STEP — tp **R sl G v²** | tp **R M v²**

BONE — 60x60 *24x24"* **R sl G v²** | 61x61 *24x48"* **M v²**

BONE — 30x60 *12x24"* **R slG v²** | 30x60 *12x24"* **R M v²**

MOSAİCS

30x48,6 cm 30x68 cm

*This series is produced both of matt and semi lappato in 60x120-30x120 and 60x60 sizes.

60x120 *24x48"* LATTE — tp **R sl G v²** | tp **R M v²**

30x120 *12x48"* LATTE STEP — tp **R sl G v²** | tp **R M v²**

LATTE — 30x60 *12x24"* **R slG v²** | 30x60 *12x24"* **R M v²**

LATTE — 60x60 *24x24"* **R slMG v²** | 61x61 *24x48"* **M v²**

*This series is produced both of matt and semi lappato in 60x120-30x120 and 60x60 sizes.

MOSAİCS

30x48,6 cm 30x68 cm

60x120 *24x48"* GREY — tp **R sl G v²** | tp **R M v²**

30x120 *12x48"* GREY STEP — tp **R sl G v²** | tp **R M v²**

80x80x2 *32x32/0,8"* GREY R-11 — tp **R M v²**

GREY — 60x60 *24x24"* **R sl MG v²** | 61x61 *24x24"* **M v²**

GREY — 30x60 *12x24"* **R slG v²** | 30x60 *12x24"* **R M v²**

MOSAİCS

30x48,6 cm 30x68 cm

*This series is produced both of matt and semi lappato in 60x120-30x120 and 60x60 sizes.

60x120 *24x48"* SMOKE — tp **R sl G v²** | tp **R M v²**

30x120 *12x48"* SMOKE STEP — tp **R sl G v²** | tp **R M v²**

80x80x2 *32x32/0,8"* SMOKE — tp **R M v²**

SMOKE — 60x60 *24x24"* **R sl MG v²** | 61x61 *24x24"* **M v²**

SMOKE — 30x60 *12x24"* **R slG v²** | 30x60 *12x24"* **R M v²**

*This series is produced both of matt and semi lappato in 60x120-30x120 and 60x60 sizes.

MOSAİCS

30x48,6 cm 30x68 cm

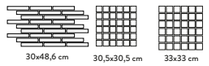
60x120 *24x48"* GREY — tp **R sl G v³**

30x120 *12x48"* **GREY STEP** — tp **R sl G v³**

60x60 *24x24"* **GREY** — tp **R sl G v³**

30x60 *12x24"* **GREY** — tp **R sl G v³**

MOSAÏCS



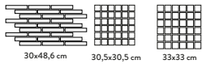
60x120 *24x48"* BIANCO tp **R sl G v³**

30x120 *12x48"* BIANCO STEP tp **R sl G v³**

60x60 *24x24"* BIANCO tp **R sl G v³**

30x60 *12x24"* BIANCO tp **R sl G v³**

MOSAICS

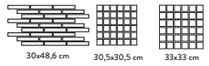


30x48,6 cm 30,5x30,5 cm 33x33 cm

60x60 *24x24"* ANTHRACITE tp **R sl G v³**

30x60 *24x24"* ANTHRACITE tp **R sl G v³**

MOSAICS



30x48,6 cm 30,5x30,5 cm 33x33 cm

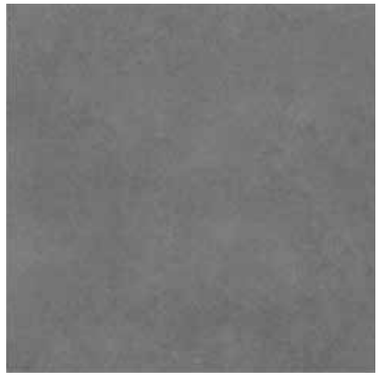
NILE

60x120 *24x48"* ANTHRACITE

tp **R sl G v²** | tp **R M v²**

30x120 *12x48"* ANTHRACITE STEP

tp **R sl G v²** | tp **R M v²**



ANTHRACITE

60x60 *24x24"* **R slMG v²** | 61x61 *24x24"* **M v²**

ANTHRACITE

30x60 *12x24"* **R slG v²** | 30x60 *12x24"* **M v²**

MOSAİCS

*This series is produced both of matt and semi lappato in 60x120-30x120-60X60-30X60 sizes.

30,5x30,5 cm

60x120 *24x48"* GREY

tp **R sl G v²** | tp **R M v²**

30x120 *12x48"* GREY STEP

tp **R sl G v²** | tp **R M v²**

GREY

30x60 *12x24"* **R slG v²** | 30x60 *12x24"* **M v²**

GREY

60x60 *24x24"* **R slMG v²** | 61x61 *24x24"* **M v²**

*This series is produced both of matt and semi lappato in 60x120-30x120-60X60-30X60 sizes.

MOSAİCS

30,5x30,5 cm

60x120 *24x48"* LIGHT GREY — tp **R sl G v²** | tp **R M v²**

30x120 *12x48"* LIGHT GREY STEP — tp **R sl G v²** | tp **R M v²**

LIGHT GREY — 60x60 *24x24"* **R slMG v²** | 61x61 *24x48"* **M v²**

LIGHT GREY — 30x60 *12x24"* **R slG v²** | 30x60 *12x24"* **M v²**

MOSAİCS

30,5x30,5 cm

*This series is produced both of matt and semi lappato in 60x120-30x120-60X60-30X60 sizes.

BONE — 60x60 *24x24"* **R slMG v²** | 61x61 *24x24"* **M v²**

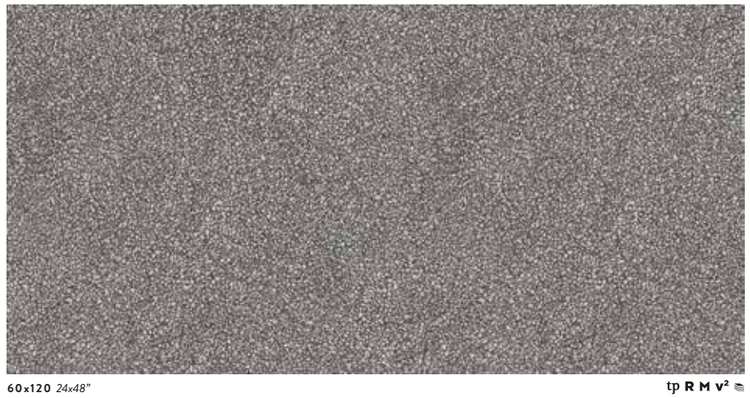
BONE — 30x60 *12x24"* **R slG v²** | 30x60 *12x24"* **M v²**

*This series is produced both of matt and semi lappato in 60X60-30X60 sizes.

MOSAİCS

30,5x30,5 cm

LAPIS FIERZA



60x120 *24x48"* — tp **R M v²**

30x120 *12x48"* STEP — tp **R M v²**

45x90x2 *18x36x0,8"* **BLACK R-11**

tp **R M V²**

60x60 *24x24"* **/ 60x60x2** *24x24x0,8"*
BLACK BLACK R11

tp **R M V²**

30x60 *12x24"* **BLACK**

tp **R M V²**

MOSAICS

30x48,6 cm | 29,5x33,2 cm | 30,5x30,5 cm | 33x33 cm

45x90x2 *18x36x0,8"* **GREY R-11**

tp **R M V²**

60x60 *24x24"* **/ 60x60x2** *24x24x0,8"*
GREY GREY R11

tp **R M V²**

30x60 GREY

tp **R M V²**

MOSAICS

30x48,6 cm | 29,5x33,2 cm | 30,5x30,5 cm | 33x33 cm

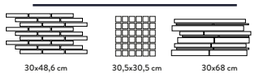
QUARTZ

45x90x2 *18x36x0,8"* **BEIGE R-11** tp **R M V²**

60x60 *24x24"* **BEIGE R-11** tp **R M V²**

30x60 *12x24"* **BEIGE** tp **R M V²**

MOSAICS

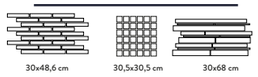


45x90x2 *18x36x0,8"* **ANTHRACITE R-11** tp **R M V²**

60x60 *24x24"* **ANTHRACITE** tp **R M V²**

30x60 ANTHRACITE tp **R M V²**

MOSAICS



80x80x2 *32x32/0,8"* **GREY R-11** tp **R M V²**

45x90x2 *18x36x0,8"* **GREY R-11** tp **R M V²**

60x60 *24x24"* **GREY / 60x60x2CM R-11 GREY** tp **R M V²**

30x60 *12x24"* **GREY** tp **R M V²**

MOSAICS

60x60x2 *24x24x0,8"*
BONE R-11 tp **R M V²**

45x90x2 *18x36x0,8"* **BONE R-11** tp **R M V²**

MANHATTAN

45x90x2 *18x36x0,8"* **BEIGE** tp **R M V³**

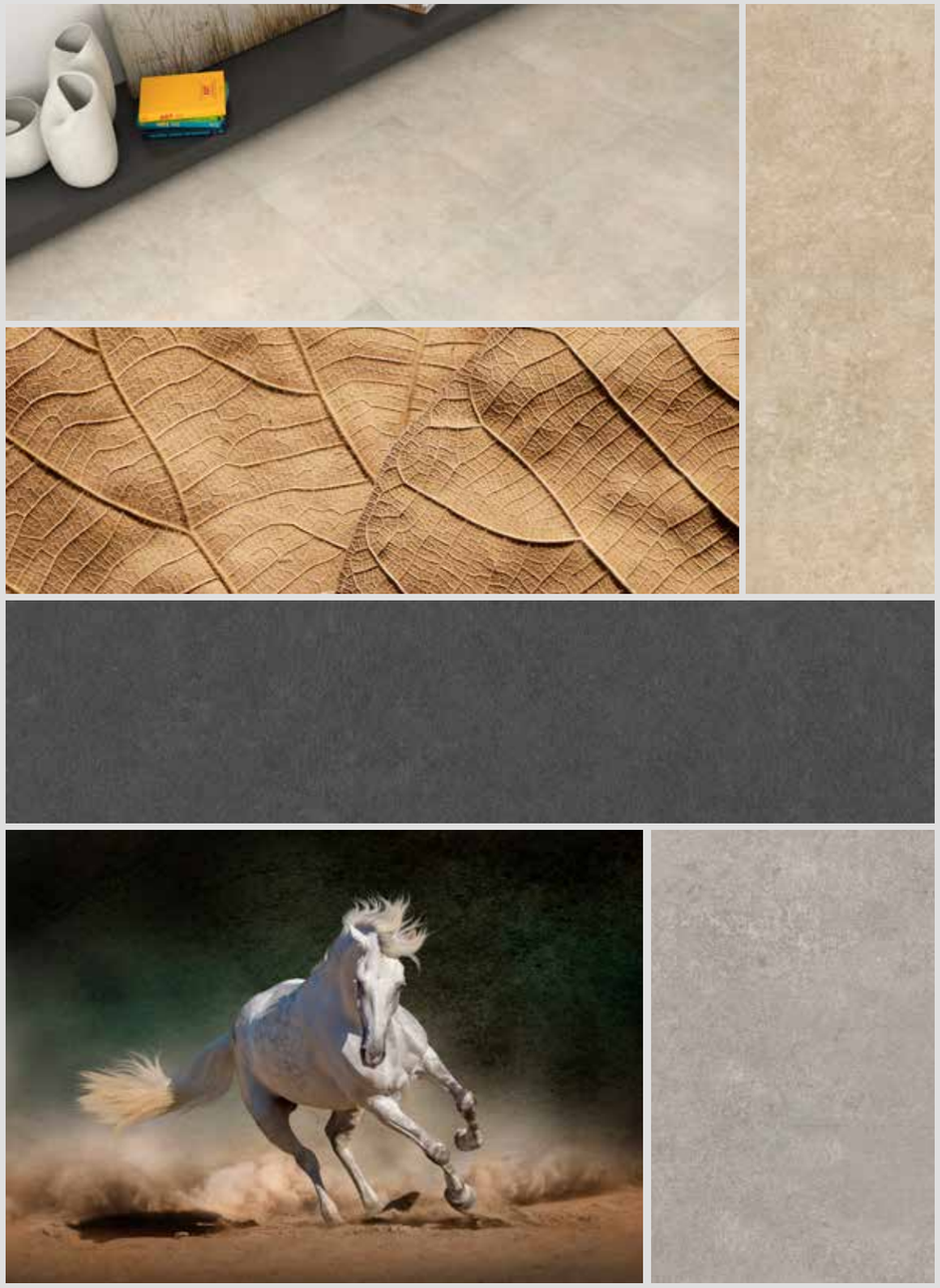
60x60x2 *24x24x0,8"* **BEIGE** tp **R M V³**

45x90x2 *18x36x0,8"* **DUNKEL GREY** tp **R M V³**

60x60x2 *18x36x0,8"* **DUNKEL GREY** tp **R M V³**

45x90x2 *18x36x0,8"* **GREY** tp **R M V³**

60x60x2 *24x24x0,8"* **GREY** tp **R M V³**



URBAN

45x90 *18x36"* **BONE**

tp **R M V²**

BONE

60x60 *24x24"* **R M V²** | **61x61** *24x24"* **M V²**

BONE

30x60 *12x24"* **M V²**

MOSAICS

URBAN

45x90 *18x36"* **LATTE**

tp **R M V²**

LATTE

60x60 *24x24"* **R M V²** | **61x61** *24x24"* **M V²**

LATTE

30x60 *12x24"* **M V²**

MOSAICS

45x90 *18x36"* **DUNKEL**

tp **R M V²**

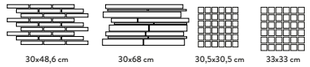
DUNKEL

60x60 *24x24"* | **61x61** *24x24"*
R M V² | **M V²**

DUNKEL

30x60 *12x24"*
M V²

MOSAÏCS

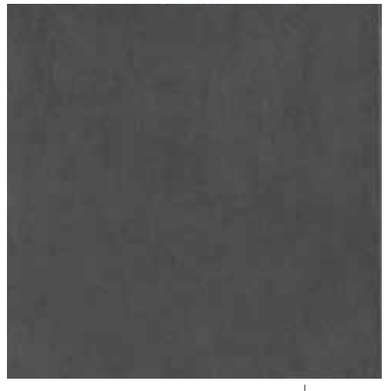


SMOKE

60x60 *24x24"* | **61x61** *24x24"*
R M V² | **M V²**

30x60 SMOKE

30x60 *12x24"*
M V²



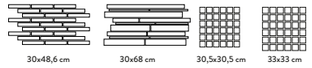
ANTHRACITE

60x60 *24x24"* | **61x61** *24x24"*
R M V² | **M V²**

ANTHRACITE

30x60 *12x24"*
M V²

MOSAÏCS



60x60 *24x24"* IVORY

60x60 *24x24"* R sIMG v² | 61x61 *24x24"* M v²

L.GREY

60x60 *24x24"* R sIMG v² | 61x61 *24x24"* M v²

D.GREY

60x60 *24x24"* R sIMG v² | 61x61 *24x24"* M v²

60x60 *24x24"*
IVORY
DECOFON

60x60 *24x24"* R sIMG v² | 61x61 *24x24"* M v²

L.GREY
DECOFON

60x60 *24x24"* R sIMG v² | 61x61 *24x24"* M v²

D.GREY
DECOFON

60x60 *24x24"* R sIMG v² | 61x61 *24x24"* M v²

*** This series is produced both of matt and semi lappato in 60x60 sizes.**

MAGELLAN

61x61 *24x24"* BONE R-11 M V³

61x61 *24x24"* GREY R-11 M V³

61x61 *24x24"* ANTHRACITE R-11 M V³

ANTHRACITE

60x60 *24x24"* | 61x61 *24x24"*
R M V³ | M V³

GREY

60x60 *24x24"* | 61x61 *24x24"*
R M V³ | M V³

CREAM

60x60 *24x24"* | 61x61 *24x24"*
R M V³ | M V³

60x60 *24x24"*
ANTHRACITE

R sl G V² | R M V²

30x60 *12x24"*
ANTHRACITE

R sl G V² | R M V²

60x60 *24x24"* GREY

R sl G V² | R M V²

30x60 *12x24"* GREY

R sl G V² | R M V²

***This series is produced both of matt and semi lappato in -60X60-30X60 sizes.**

CHESTER

50x50 *20x20"* ANTHRACITE M V²

50x50 *20x20"* BROWN M V²

NAPOLI

50x50 *20x20"* IVORY M V²

50x50 *20x20"* GREY M V²

NEVADA

50x50 *20x20"* BONE M V¹

50x50 *20x20"* LIGHT GREY M V¹

50x50 *20x20"* GREY M V¹

SATIVA

50x50 *20x20"* BONE M V²

50x50 *20x20"* ALMOND M V²

50x50 *20x20"* COOL GREY M V²

BELLINI

50x50 *20x20"* CREAM

CREAM

30x60 *12x24"* tp R fl G v³ NANO | 30x60 *12x24"* M v³

50x50 *20x20"* L.GREY

LIGHT GREY

30x60 *12x24"* tp R fl G v³ NANO | 30x60 *12x24"* M v³

50x50 *20x20"* D.GREY

DARK GREY

30x60 *12x24"* tp R fl G v³ NANO | 30x60 *12x24"* M v³

MOSAÌCS

30,5x30,5 cm

CLASSICO

30x60 *12x24"* BONE M v²

CLINKER

30x60 *12x24"* BEIGE M v²

30x60 *12x24"* GREY M v²

30x60 *12x24"* BROWN M v²

30x60 *12x24"* VERDE M v²

PAROS

TAUPE

30x60 12x24" NANO | 30x60 18x36"
tp R fl G v³ | M v³

LIGHT GREY

30x60 12x24" NANO | 30x60
tp R fl G v³ | M v³

DARK GREY

30x60 12x24" NANO | 30x60
tp R fl G v³ | M v³

WHITE

30x60 18x36" NANO | 30x60 18x36"
tp R fl G v³ | M v³

MOSAICS

29,5x33,2 cm | 30,5x30,5 cm | 33x33 cm

PIETRA MODA

30x60 *12x24"* **SILVER**

30x60 *12x24"* **GREY**

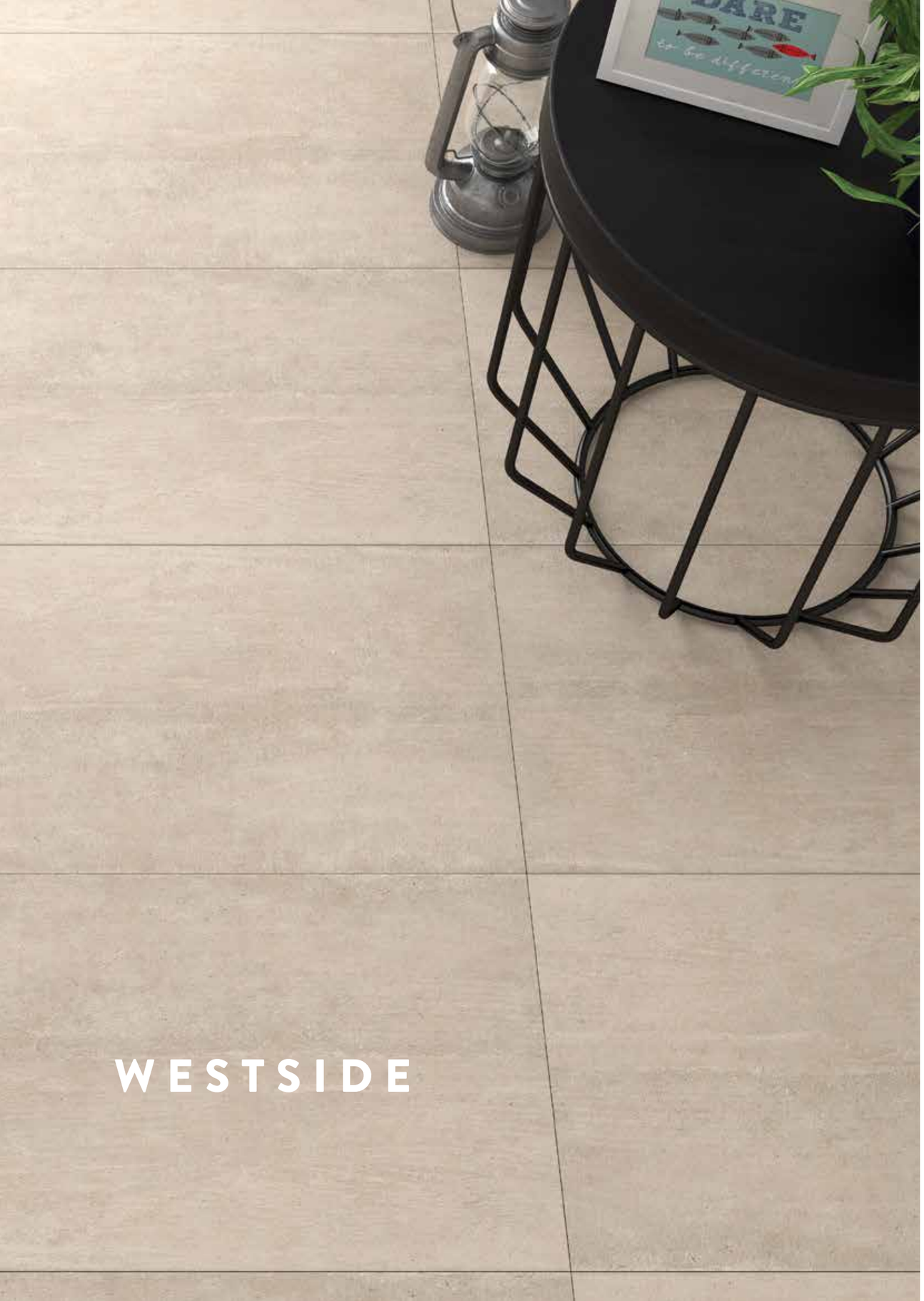
30x60 *12x24"* **GREIGE**

30x60 *12x24"* **SLATE GREY**

30x60 *12x24"* **ANTHRACITE**

MOSAÏCS

29,5x33,2 cm 30,5x30,5 cm 33x33 cm

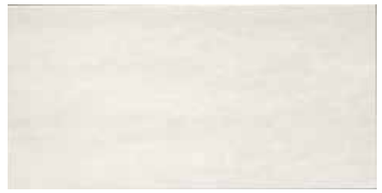


WESTSIDE

STONE LATTE

30x60 *12x24"* LATTE

WESTSIDE



30x60 *12x24"* WHITE

30x60 *12x24"* SILVER

30x60 *12x24"* ALMOND

30x60 *12x24"* GREY

40x120 *16x48"* WHITE

40x120 *16x48"* WHITE PATCHWORK DECOFON

40x120 *16x48"* WHITE ORGANIC DECOFON

60x60 *24x24"* WHITE

40x120 *16x48"* ASH

40x120 *16x48"* ASH PATCHWORK DECOFON

40x120 *16x48"* ASH ORGANIC DECOFON

60x60 *24x24"* ASH

GRAND

40x120 *16x48"* CREAM

40x120 *16x48"* CREAM PATCHWORK DECOFON

40x120 *16x48"* CREAM ORGANIC DECOFON

60x60 *16x48"* CREAM

40x120 *16x48"* CHOCOLATE

40x120 *16x48"* CREMA

40x120 *16x48"* SMOKE

40x120 *16x48"* GOLD DECOR

40x120 *16x48"* MIX DECOR

40x120 *16x48"* PLATINIUM DECOR

60x60 *24x24"* CREMA

TERRA

30x90 *12x36"* WHITE

30x90 *12x36"* GREY

30x90 *12x36"* WHITE DECOFON

30x90 *12x36"* GREY DECOFON

45x45 *18x18"* WHITE

45x45 *18x18"* GREY

30x90 *12x36"* BEIGE

30x90 *12x36"* TURQUIOSE

30x90 *12x36"* BEIGE DECOFON

30x90 *12x36"* TURQUOISE DECOFON

45x45 *18x18"* BEIGE

30x90 *12x36"* DRIED ROSE

30x90 *12x36"* DRIED ROSE DECOFON

30x90 *12x36"* DECOFON

PERA

30x90 *12x36"* WHITE

30x90 *12x36"* WHITE DECOFON

30x90 *12x36"* L.WHITE

30x90 L.GREY DECOFON

30x90 *12x36"* GREY

30x90 *12x36"* GREY DECOFON

45x45 *18x18"* WHITE

45x45 *18x18"* L.GREY

45x45 *18x18"* GREY

30x90 *12x36"* **ANTHRACITE** RGV³

30x90 *12x36"* **ANTHRACITE ZIGZAG DECOFON** RGV³

30x90 *12x36"* **ANTHRACITE DECOR** RGV³

30x90 *12x36"* **COTTO** RGV³

30x90 *12x36"* **ZIGZAG DECOFON** RGV³

30x90 *12x36"* **COTTO DECOR** RGV³

MOSAICS

32x42 cm

30,5x30,5 cm

30x90 *12x36"* WHITE

30x90 *12x36"* WHITE ZIGZAG DECOFON

30x90 *12x36"* WHITE DECOR

30x90 *12x36"* DECOR

45x45 *18x18"* WHITE

30x60 *12x24"* BONE SQUARE DECOFON

30x60 *12x24"* BONE

40x40 *16x16"* BONE

30x60 *12x24"* BONE FLORAL DECOR

30x60 *12x24"* GREY SQUARE DECOFON

30x60 *12x24"* GREY

40x40 *16x16"* GREY

30x60 *12x24"* GRİ FLORAL DECOR

30x60 *12x24"* SNAKE DECOR

WAVY

30x60 *12x24"* BONE

R S V²

30x60 *12x24"* BONE DECOFON

R S V²

BONE

60x60 *24x24"* R M V²

61x61 *24x24"* M V³

40x40 *16x16"* BONE

R M V²

30x60 *12x24"* GREY

R S V²

30x60 *12x24"* GREY DECOFON

R S V²

GREY

60x60 *24x24"* R M V²

61x61 *24x24"* M V³

40x40 *16x16"* GREY

R M V²

ANTI ASIT

33x33 *13x13"* BEIGE

M V¹

33x33 *13x13"* GREY

M V¹

TECHNICAL SPECIALITIES

PORCELAINS AND TECHNICAL PORCELAINS

THEME	*BiEN STANDARDS*	*TS EN 14411 Annex-G*		*TEST METHOD*
LENGHT AND WIDHT	± 0,5 %	± 0,6 %	± 2,0 mm	TS EN ISO 10545 - 2
THICKNESS	± 5 %	± 5 %	± 0,5 mm	TS EN ISO 10545 - 2
STRAIGHTNESS OF SIDES	± 0,3 %	± 0,5 %	± 1,5 mm	TS EN ISO 10545 - 2
RECTANGULARITY	± 0,5 %	± 0,5 %	± 2,0 mm	TS EN ISO 10545 - 2
CENTER CURVATURE	± 0,3 %	± 0,5 %	± 2,0 mm	TS EN ISO 10545 - 2
EDGE CURVATURE	± 0,3 %	± 0,5 %	± 2,0 mm	TS EN ISO 10545 - 2
WARPAGE	± 0,3 %	± 0,5 %	± 2,0 mm	TS EN ISO 10545 - 2
SURFACE QUALITY	% 5 *defective*	% 5 *defective*		TS EN ISO 10545 - 2
WATER ABSORPTION	*Max.* ≤ 0,5 %	*Max* ≤ 0,5 %		TS EN ISO 10545 - 3
BREAKING STRENGTH (≥7,5 mm)	Min. 1300 N	Min. 1300 N		TS EN ISO 10545 - 4
BREAKING STRENGTH (<7,5 mm)	Min. 700 N	Min. 700 N		TS EN ISO 10545 - 4
MODULUS OF RUPTURE	Min. 35 N/mm^2	Min. 35 N/mm^2		TS EN ISO 10545 - 4
IMPACT RESISTANCE	*Resistant*	*Required*		TS EN ISO 10545 - 5
THERMAL SHOCK RESISTANCE	*Resistant*	*Required*		TS EN ISO 10545 - 9
CRACKING RESISTANCE	*Resistant*	*Required*		TS EN ISO 10545 - 11
FROST RESISTANCE	*Resistant*	*Required*		TS EN ISO 10545 - 12
RESISTANCE TO STAINING	*Min. Class 3*	*Min. Class 3*		TS EN ISO 10545 - 14
RESISTANCE TO ACIDS/ALKALIS	Min. *Class* GLB - GHB	*As declared*		TS EN ISO 10545 - 13
RESISTANCE TO HOUSEHOLD CHEM.	*Min. Class* GB	*Min. Class* GB		TS EN ISO 10545 - 13
ABRASION CLASS	*Min. II*	*As declared*		TS EN ISO 10545 - 7

FLOOR TILES

THEME	BiEN STANDARDS	TS EN 14411 Annex-H		TEST METHOD
LENGHT AND WIDHT	± 0,5 %	± 0,6 %	± 2,0 mm	TS EN ISO 10545 - 2
THICKNESS	± 5 %	± 5 %	± 0,5 mm	TS EN ISO 10545 - 2
STRAIGHTNESS OF SIDES	± 0,3 %	± 0,5 %	± 1,5 mm	TS EN ISO 10545 - 2
RECTANGULARITY	± 0,5 %	± 0,5 %	± 2,0 mm	TS EN ISO 10545 - 2
CENTER CURVATURE	± 0,3 %	± 0,5 %	± 2,0 mm	TS EN ISO 10545 - 2
EDGE CURVATURE	± 0,3 %	± 0,5 %	± 2,0 mm	TS EN ISO 10545 - 2
WARPAGE	± 0,3 %	± 0,5 %	± 2,0 mm	TS EN ISO 10545 - 2
SURFACE QUALITY	% 5 *defective*	% 5 *defective*		TS EN ISO 10545 - 2
WATER ABSORPTION	*Max* 3,0 %	*Max* 3,0 %		TS EN ISO 10545 - 3
BREAKING STRENGTH (≥7,5 mm)	Min. 1100 N	Min. 600 N		TS EN ISO 10545 - 4
BREAKING STRENGTH (<7,5 mm)	Min. 700 N	Min. 700 N		TS EN ISO 10545 - 4
MODULUS OF RUPTURE	Min. 30 N/mm²	Min. 30 N/mm²		TS EN ISO 10545 - 4
IMPACT RESISTANCE	*Resistant*	*Required*		TS EN ISO 10545 - 5
CRAZING RESISTANCE	*Min. II*	*Required*		TS EN ISO 10545 - 7
THERMAL SHOCK RESISTANCE	*Resistant*	*Required*		TS EN ISO 10545 - 9
CRACKING RESISTANCE	*Resistant*	*Required*		TS EN ISO 10545 - 11
FROST RESISTANCE	*Resistant*	*Required*		TS EN ISO 10545 - 12
RESISTANCE TO ACIDS/ALKALIS	*Class GLB-GHB*	*As declared*		TS EN ISO 10545 - 13
RESISTANCE TO HOUSEHOLD CHEM.	*Min. Class* GB	*Min. Class* GB		TS EN ISO 10545 - 13
RESISTANCE TO STAINING	*Min. Class 3*	*Min. Class 3*		TS EN ISO 10545 - 14

WALL TILES

THEME	BiEN STANDARDS	TS EN 14411 Annex-K		TEST METHOD
LENGHT AND WIDHT	± 0,4 %	± 0,5 %	± 2,0 mm	TS EN ISO 10545 - 2
THICKNESS	± 10 %	± 10 %	± 0,5 mm	TS EN ISO 10545 - 2
STRAIGHTNESS OF SIDES	± 0,2 %	± 0,3 %	± 1,5 mm	TS EN ISO 10545 - 2
RECTANGULARITY	± 0,4 %	± 0,5 %	± 2,0 mm	TS EN ISO 10545 - 2
CENTER CURVATURE	+ 0,4 % - 0,2 %	+0,5 % - 0,3 %	+ 2,0 % - 1,5 %	TS EN ISO 10545 - 2
EDGE CURVATURE	+ 0,4 % - 0,2 %	+0,5 % - 0,3 %	+ 2,0 % - 1,5 %	TS EN ISO 10545 - 2
WARPAGE	± 0,4 %	± 0,5 %	± 2,0 mm	TS EN ISO 10545 - 2
SURFACE QUALITY	% 5 *defective*	% 5 *defective*		TS EN ISO 10545 - 2
WATER ABSORPTION	% 10 - 20	% 10 - 20		TS EN ISO 10545 - 3
BREAKING STRENGTH (≥7,5 mm)	Min. 600 N	Min. 600 N		TS EN ISO 10545 - 4
BREAKING STRENGTH (<7,5 mm)	Min. 200 N	Min. 200 N		TS EN ISO 10545 - 4
MODULUS OF RUPTURE	Min. 15 N/mm²	Min. 15 N/mm²		TS EN ISO 10545 - 4
THERMAL SHOCK RESISTANCE	*Resistant*	*Required*		TS EN ISO 10545 - 9
CRACKING RESISTANCE	*Resistant*	*Required*		TS EN ISO 10545 - 11
RESISTANCE TO ACIDS/ALKALIS	*Min. Class* GLB - GHB	*As declared*		TS EN ISO 10545 - 13
RESISTANCE TO HOUSEHOLD CHEM.	*Min. Class* GB	*Min. Class* GB		TS EN ISO 10545 - 13
RESISTANCE TO STAINING	*Min. Class 3*	*Min. Class 3*		TS EN ISO 10545 - 14

NET SIZE INFORMATION OF LAPPATO'S PRODUCTION

SIZE	SIZE OF FULL LAPPATO & RECTIFIYE PRODUCTION	SIZE OF NON-FULL LAPPATO & RECTIFIYE PRODUCTION	SIZE OF SEMI LAPPATO & RECTIFIYE PRODUCTION
120x180 Rec.	1195x1785 mm	1195x1785 mm	1195x1785 mm
60x180 Rec.	596X1785 mm	596X1785 mm	596X1785 mm
30x180 Rec.	296x1785 mm	296x1785 mm	296x1785 mm
100x100 Rec.	985x985 mm	985x985 mm	985x985 mm
60x120 Rec.	596x1196 mm	600x1200 mm	600x1200 mm
45x90 Rec.	446x896 mm	450x900 mm	-
22x90 Rec.	220x896 mm	220x900 mm	-
14,3x90 Rec.	143x896 mm	143x900 mm	-
61x61 Rec.	596x596 mm	600x600 mm	600x600 mm
30x60 Rec.	297x596 mm	298x600 mm	298x600 mm

WALL & FLOOR TILES COLLECTIONS

PRODUCT TYPE	SIZE	EDGE	BOX			PALLET			
			PIECE	QUANTITY (m^2)	WEIGHT (kg)	BOX	QUANTITY (m^2)	WEIGHT (kg)	PALLET SIZE
Floor Tile	40x40 REC / 16x16"	Rectified	10	1,537	27,5	50	76,850	1340	80x120
Floor Tile	40x40 / 16x16"	-	10	1,6	28	50	80,000	1390	80x120
Floor Tile	33x33 / 13x13"	-	9	0,980	25,34	46	45,080	1200	80x120
Floor Tile	19,7x19,7 B	-	21	0,814	12,5	81	65,934	1020	80x120
Floor Tile	19,7x19,7 / 8x8"	-	25	1	13,6	72	72,000	1020	80x120
Floor Tile	14,2x14,2	-	45	0,747	14	72	53,784	1040	80x120
Floor Tile	30x40 / 12x16"	-	12	1,440	20,6	60	86,400	1260	80x120
Glazed Porcelain	15x60 / 6x24"	-	13	1,17	21,19	48	56,16	1060	80x120
Glazed Porcelain	45x45 / 18x18"	Rectified	8	1,598	29	44	70,312	1280	80x120
Wall Tile	40x120 / 16x48"	Rectified	3	1,440	26,32	21	30,240	565	80x125
Wall Tile	30x60 / 12x24"	-	9	1,620	23,37	48	77,760	1130	80x120
Wall Tile	30x60 / 12x24"	Rectified	9	1,620	23,37	48	77,760	1130	80x120
Wall Tile	30x90 / 12x36"	Rectified	4	1,080	16	81	87,480	1310	80x120

PORCELAIN TILES COLLECTIONS

PRODUCT TYPE	SIZE	EDGE	BOX			PALLET			
			PIECE	QUANTITY (m^2)	WEIGHT (kg)	BOX	QUANTITY (m^2)	WEIGHT (kg)	PALLET SIZE
Technical Porcelain	45x90x2 / 18x36x0,8"	Rectified	2	0,81	36,32	26	21,06	1010	95X120
Technical Porcelain	60x60x2 / 24x24x0,8"	Rectified	2	0,72	33,18	32	23,04	1070	80X120
Technical Porcelain	60x120 / 24x48"	Rectified	2	1,44	34,33	30	43,2	965	83X125
Technical Porcelain	45x90 / 18x36"	Rectified	3	1,215	25,16	30	36,45	876	95X110
Technical Porcelain	22x90 / 9x36"	Rectified	6	1,188	25,05	32	38,016	812	95X110
Technical Porcelain	14,3x90 / 6x36"	Rectified	6	0,772	16,68	54	41,688	1120	95X110
Glazed + Technical	61x61 / 24x24"	-	4	1,488	28,1	30	44,64	905	80X120
Glazed + Technical	60x60 / 24x24"	Rectified	4	1,44	27,2	32	46,08	910	80X120
Glazed Porcelain	50x50 / 20x20"	-	7	1,75	27	48	84	1382	80X120
Glazed Porcelain	30x60 / 12x24"	-	9	1,62	28,12	32	51,84	1150	80X120
Glazed Porcelain	30x60 / 12x24"	Rectified	9	1,62	28,12	32	51,84	1150	80X120
Glazed Porcelain	15x90 / 6x36"	-	6	0,81	19	64	51,84	1120	95X110
Technical Porcelain	60x180 / 24x72"	Rectified	2	2,13	42	21	44,73	975	70X195
Technical Porcelain	100x100 / 40x40"	Rectified	2	2	48	24	48	1185	103X123
Glazed + Technical	20x120 / 8x48"	-	6	1,44	32	36	51,84	1175	80X120
Technical Porcelain	80x80x2 / 32x32x0,8"	Rectified	1	0,64	30	36	23,04	1100	81X110
Technical Porcelain	120x180 / 48x72"	Rectified	1	2,13	42	21	44,73	972	140X200

DECOR& MOSAICS

PRODUCT TYPE	SIZE	EDGE	BOX			PALLET			
			PIECE	QUANTITY (m^2)	WEIGHT (kg)	BOX	QUANTITY (m^2)	WEIGHT (kg)	PALLET SIZE
Step	30x120 / 12x48"	Rectified	3	2,16	51,5	-	-	-	-
Decor	40x120 / 16x48"	Rectified	2	0,96	17,6	-	-	-	-
Decor	30x90 / 12x36"	Rectified	4	1,8	16	-	-	-	-
Decor	30x60 / 12x24"	-	8	1,44	20,8	-	-	-	-
Mosaic	30x60 / 12x24"	Rectified	8	1,44	20,8	-	-	-	-
Mosaic	30,5x30,5 / 12x12"	Rectified	11	1,03	20	-	-	-	-
Mosaic	30x48,6 / 12x19"	Rectified	5	0,729	14	-	-	-	-
Mosaic	30x68 / 12x27"	Rectified	5	0,876	17	-	-	-	-
Mosaic	33x33 / 13x13"	Rectified	6	0,653	13	-	-	-	-
Mosaic	32x42 / 13x17"	Rectified	5	0,4	7	-	-	-	-

WALL TILES	FLOOR TILES	PORCELAIN
G — GLOSSY	M — MATTE	S — SATIN
R — RECTIFIED	fl — FULL LAPPATO	sl — SEMI LAPPATO
tp — TECHNICAL PORCELAIN	ACID SENSITIVE	

SHADE VARIATION

v^1 — UNIFORM APPEARENCE	v^2 — SLIGHT VARIATION
v^3 — MODERATE VARIATION	v^4 — RANDOM VARIATION

The color shade or shades of all tiles vary to some degree from piece to piece, for each single production. At least several pieces from the same production should be reviewed whenever possible to determine acceptable color shade variations. Any questions or concerns about your tile selection should be clarified prior to installation.

ABRASION RESISTANCE OF FLOOR TILES

LOW TRAFFIC	MEDIUM TRAFFIC
HEAVY TRAFFIC	EXTRA TRAFFIC

LOW TRAFFIC: *Tiles suited for general residential traffic. For areas that are walked on by soft soled or normal footwear without any scratching dirt. Not suitable for kitchen, enterance halls, stairs and other areas subjected to medium traffic.*

MEDIUM TRAFFIC: *Tiles suitable for areas subject to frequent foot traffic yet protected from abrasive agents such as sand, gravel and soil; for example corridors, private kitchens, balconies, terraces, hotel rooms.*

HEAVY TRAFFIC: *Tiles suitable for areas subject to frequent foot traffic and heavy abrasion, for example shops, hotels, restaurants, bars, schools, offices. Particularly suitable for areas in direct contact with outside.*

EXTRA TRAFFIC: *Suitable for heavy traffic indoor and outdoor environments.*

TSE
TSI CERTIFICATE OF CONFORMITY TO DOUBLE STAR CRITERIA

EN 14411
TURKISH STANDARD FOR CERAMIC TILES

ISO 9001
CERTIFICATE OF QUALITY MANAGEMENT SYSTEMS

OHSAS 18001
CERTIFICATE OF OCCUPATIONAL HEALTH AND SAFETY MANAGEMENT SYSTEMS

ISO 14001
CERTIFICATE OF ENVIRONMENTAL MANAGEMENT SYSTEMS

ISO 27001
INFORMATION SECURITY MANAGEMENT SYSTEMS

CE
DECLARATION OF PERFORMANCE

AEO
AUTHORISED ECONOMIC OPERATOR CERTIFICATE

A'DESIGN AWARD

Fracture
Altın
A'design Award
2012

İnci
Platin
A'design Award
2012

Organic
Gümüş
A'design Award
2015

Corvino
Tasarım Ödülü
A'design Award
2017

Pompei
Tasarım Ödülü
A'design Award
2018

Elhamra
Altın
A'design Award
2012

Lotus
Platin
A'design Award
2012

Sultan
Demir
A'design Award
2016

Safari
Tasarım Ödülü
A'design Award
2017

Mia
Tasarım Ödülü
A'design Award
2018

Eramosa
Bronz
A'design Award
2012

Albatros
Gümüş
A'design Award
2014

Adonis
Gümüş
A'design Award
2017

Tiger Black
Bronz
A'design Award
2018

IDA DESIGN AWARDS

Pietra Moda
Bronz
IDA Design Award
2016

Pietra Moda
Onur Ödülü
IDA Design Award
2016

Stellata
Onur Ödülü
IDA Design Award
2016

ELLE DECORATION INTERNATIONAL DESIGN AWARDS

Lotus
Elle Decoration
Yılın Banyo Tasarımı
2013

Organic
Elle Decoration
Yılın Banyo Tasarımı
2015

RAF ÖDÜLLÜ AWARD

Lotus
Arkitera
Raf Yapı Malzemesi Ödülü
2013

20 mm Karolar
Arkitera
Raf Yapı Malzemesi Ödülü
2014

REDDOT DESIGN AWARD

Organic
Reddot
Product Design
2015

Bien
SERAMİK | BANYO | MUTFAK

USER'S MANUAL

The information provided below has been prepared in order to guide the user for achieving maximum efficiency in usage of the tiles and ensuring usage for a long time.

SELECTION OF THE TILES

• Selection of ceramic materials has to be done with care in order that they are suitable for the usage conditions and they have a long life. Selection has to be made by taking into account the classification provided below based on the area of usage.
1. Wall Tiles: For indoor walls
2. Floor Tiles: For indoor floors and walls
3. Porcelain Tiles: For indoor floors and walls, outdoor floors, walls and facades
4. Technical Porcelain Tiles: For indoor floors and walls, outdoor floors, walls and façades
• Suitability of the products with the specifications of usage areas increases efficiency. As such, it would be beneficial to select products which are suitable for traffic intensity in areas where pedestrian traffic intensity is high. Information as to relevant traffic intensity is provided with the products.

ISSUES TO BE CONSIDERED IN APPLICATION

• Instructions must be followed carefully while applying the tiles. Tone and calibration controls of the tiles must be made before the application and care should be taken to ensure that products to be applied to an area are in the same tone and calibration. Products, with patterns following each other, must be laid in the same direction. The relevant instructions are provided on the boxes.
• Tiles are also applied in twisted layout applications. Twisting method is frequently used especially in rectangular form wood-like products. There may be deformations according to TSI standards due to usage of very high temperature during production of tiles. As such, wedge application it is very useful while applying big size products. This method will eliminate the defects arising from floor and labor and minimize considerable deformation levels which can occur during the production.
• The tiles should be applied with a certain joint space. Relevant joint spaces should be as follows: minimum in 1 mm in rectified tiles and 2 mm for best results and minimum 2 mm in unrectified tiles and 3 mm for best results.

USAGE CONDITIONS

• Ceramic tiles which cover living areas are getting more active and richer appearance with décor and border groups. As such, decorative purpose of décor and border products stands out more. The surface resistances and abrasion resistances of these products are not high compared to other products. Décor and border products contain metallic colors such as gold, platinum and copper. These products with metallic colors are abraded because of cleaning products which contains acid and they may get damaged by time. As such, décor and border products should not be cleaned with acid cleaning agents and must be cleaned with soap or with a damp cloth. You can see relevant information in our catalog near the product.

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Our company reserves its right to make changes to the packaging details and product features specified in this catalogue.

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